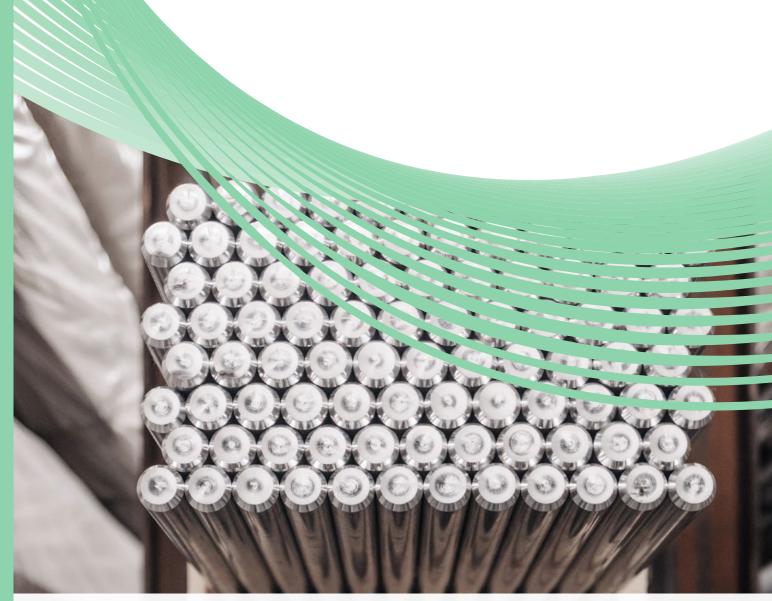


ALUMINIUM NON-FERROUS METALS

Delivery program Edition 2



menschen. metalle. motivation.



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EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m



D x S mm	kg/m	Abw mm	6060	PG
6 x 1,0	0,044	19	•	4
8 x 1,0	0,061	25	•	4
8 x 1,5	0,092	25	•	4
10 x 1,0	0,085	31	•	4
10 x 1,5	0,110	31	•	4
10 x 2,0	0,141	31	•	4
12 x 1,0	0,100	38	•	4
12 x 1,5	0,139	38	•	4
12 x 2,0	0,176	38	•	4
12 x 3,0	0,238	38	•	4
13 x 1,0	0,110	41	•	4
13 x 1,5	0,154	41	•	4
14 x 1,5	0,169	44	•	4
14 x 2,0	0,212	44	•	4
15 x 1,0	0,123	47	•	4
15 x 1,5	0,178	47	•	3
15 x 2,0	0,229	47	•	2
16 x 1,0	0,132	50	•	4
16 x 1,5	0,191	50	•	4
16 x 2,0	0,247	50	•	2
16 x 2,5	0,297	50	•	4
16 x 3,0	0,358	50	•	4
18 x 1,0	0,149	57	•	4
18 x 1,5	0,218	57	•	2
18 x 2,0	0,281	57	•	1
18 x 3,0	0,388	57	•	4
18 x 4,0	0,495	57	•	4
19 x 1,0	0,159	60	•	4
20 x 1,0	0,167	63	•	4
20 x 1,5	0,244	63	•	1
20 x 2,0	0,316	63	•	
20 x 2,5	0,385	63		
20 x 3,0	0,449	63	•	
20 x 4,0	0,558	63		4
20 x 5,0	0,656	63		
22 x 1,0	0,185	69		4
22 x 1,5	0,271	69		1
22 x 2,0	0,353	69		2

Minimum weight per item 1.0 kg.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 \mid extruded in production lengths of approx. 6 m



D x S mm	kg/m	Abw mm	6060	PG
22 x 3,0	0,500	69	•	3
24 x 1,5	0,297	75	•	4
25 x 1,0	0,212	79	•	4
25 x 1,5	0,310	79	•	
25 x 2,0	0,404	79	•	
25 x 2,5	0,495	79	•	
25 x 3,0	0,581	79	•	
25 x 5,0	0,880	79	•	
26 x 3,0	0,607	82	•	4
27 x 2,0	0,446	85	•	4
28 x 1,5	0,350	88	•	1
28 x 2,0	0,457	88	•	
28 x 2,5	0,560	88	•	3
28 x 3,0	0,660	88	•	3
28 x 4,0	0,844	88	•	3
30 x 1,0	0,256	94	•	4
30 x 1,5	0,376	94	•	
30 x 2,0	0,492	94	•	
30 x 2,5	0,604	94	•	
30 x 3,0	0,712	94	•	
30 x 4,0	0,914	94	•	
30 x 5,0	1,099	94	•	
32 x 1,0	0,271	101	•	4
32 x 1,5	0,402	101	•	
32 x 2,0	0,528	101	•	
32 x 3,0	0,765	101	•	
33 x 2,0	0,540	104	•	3
34 x 2,0	0,560	107	•	3
35 x 1,5	0,442	110	•	1
35 x 2,0	0,580	110	•	
35 x 2,5	0,714	110	•	
35 x 3,0	0,844	110	•	
35 x 4,0	1,090	110	•	
35 x 5,0	1,319	110	•	
38 x 1,5	0,481	119	•	1
38 x 2,0	0,633	119	•	3
38 x 3,0	0,923	119	•	
38 x 4,0	1,200	119	•	4

The specified weights refer to the theoretical middleweights.

Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group





EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

D x S mm	kg/m	Abw mm	6060	PG
38 x 5,0	1,451	119	•	4
40 x 1,0	0,343	126	•	4
40 x 1,5	0,508	126	•	
40 x 2,0	0,668	126	•	
40 x 2,5	0,824	126	•	
40 x 3,0	0,973	126	•	
40 x 4,0	1,266	126	•	
40 x 5,0	1,539	126	•	
40 x 6,0	1,790	126	•	4
40 x 8,0	2,220	126	•	4
40 x 10,0	2,638	126	•	3
42 x 1,5	0,534	132	•	1
42 x 2,0	0,703	132	•	
42 x 2,5	0,868	132	•	3
42 x 3,0	1,029	132	•	
42 x 3,5	1,185	132	•	2
42 x 4,0	1,336	132	•	2
45 x 1,5	0,574	142	•	1
45 x 2,0	0,756	142	•	
45 x 2,5	0,934	142	•	
45 x 3,0	1,108	142	•	
45 x 4,0	1,442	142	•	4
45 x 5,0	1,758	142	•	
46 x 3,0	1,134	145	•	4
48 x 2,0	0,810	151	•	3
48 x 2,5	1,044	151	•	2
48 x 3,0	1,187	151	•	
48 x 4,0	1,584	151	•	1
50 x 1,0	0,460	157	•	4
50 x 1,5	0,640	157	•	1
50 x 2,0	0,844	157	•	
50 x 2,5	1,044	157	•	
50 x 3,0	1,240	157	•	
50 x 4,0	1,618	157	•	
50 x 5,0	1,978	157	•	
50 x 6,0	2,200	157	•	4
E0 v 0 0	0.065	157		Λ

The specified weights refer to the theoretical middleweights.

Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group

50 x 8,0

50 x 10,0

ROUND TUBES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 \mid extruded in production lengths of approx. 6 m



D x S	le m /ma	Abw	6060	PG
mm	kg/m	mm	8080	PG
50 x 15,0	4,580	157	0	4
54 x 2,0	0,915	170	•	2
55 x 1,5	0,699	173	•	3
55 x 2,0	0,932	173	•	
55 x 2,5	1,154	173	•	
55 x 5,0	2,198	173	•	1
56 x 3,0	1,400	176	•	2
58 x 3,0	1,451	182	•	2
60 x 1,5	0,771	188	•	1
60 x 2,0	1,020	188	•	
60 x 2,5	1,264	188	•	
60 x 3,0	1,506	188	•	
60 x 4,0	1,969	188	•	
60 x 5,0	2,418	188	•	
60 x 6,0	2,849	188	•	
60 x 10,0	4,396	188	•	1
60 x 15,0	5,940	188	•	3
65 x 2,0	1,108	204	•	1
65 x 2,5	1,374	204	•	
65 x 5,0	2,638	204	•	
65 x 10,0	4,800	204	0	4
70 x 2,0	1,196	220	•	
70 x 3,0	1,767	220	•	
70 x 4,0	2,322	220	•	
70 x 5,0	2,857	220	•	
70 x 10,0	5,275	220	•	1
70 x 15,0	7,245	220	0	4
70 x 20,0	8,650	220	0	4
75 x 2,5	1,594	236	•	1
75 x 5,0	3,077	236	•	
75 x 10,0	5,664	236	•	4
76 x 2,5	1,616	240	•	
76 x 3,0	1,925	240	•	
80 x 1,5	1,030	251	•	4
80 x 2,0	1,372	251	•	
80 x 2,5	1,703	251	•	
80 x 3,0	2,031	251	•	
20 4.0	0.070	051		

The specified weights refer to the theoretical middleweights.

Deviations from the dimensional tolerances within the standards are possible.

2,673

251

• on stock | O available at short notice | PG = Price group

80 x 4,0





2,865

3,517

157

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

D x S mm	kg/m	Abw mm	6060	PG
80 x 5,0	3,297	251	•	
80 x 10,0	6,154	251	•	
80 x 15,0	8,400	251	0	4
80 x 20,0	10,540	251	0	4
84 x 2,0	1,442	264	•	3
85 x 5,0	3,517	267	•	1
86 x 3,0	2,189	271	•	1
90 x 2,0	1,547	283	•	2
90 x 3,0	2,295	283	•	
90 x 4,0	3,020	283	•	1
90 x 5,0	3,737	283	•	
90 x 10,0	7,034	283	•	1
90 x 15,0	10,030	283	0	4
90 x 20,0	12,200	283	0	4
100 x 2,0	1,723	314	•	
100 x 2,5	2,143	314	•	
100 x 3,0	2,558	314	•	
100 x 4,0	3,376	314	•	
100 x 5,0	4,176	314	•	
100 x 8,0	6,430	314	0	4
100 x 10,0	7,913	314	•	
100 x 15,0	11,060	314	0	4
100 x 20,0	14,190	314	0	4
100 x 25,0	17,740	314	0	4
105 x 2,5	2,260	330	•	4
106 x 3,0	2,717	333	•	
108 x 3,0	2,750	339	•	
108 x 4,0	3,657	339	•	
110 x 2,0	1,860	346	•	4
110 x 3,0	2,822	346	0	4
110 x 5,0	4,616	346	•	
110 x 10,0	8,792	346	•	4
110 x 15,0	12,440	346	0	4
115 x 5,0	4,840	362	•	2
120 x 2,0	2,070	377	•	4
120 x 3,0	3,086	377	•	
120 x 4,0	4,079	377	•	
120 x 5,0	5,055	377	•	

The specified weights refer to the theoretical middleweights. Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 \mid extruded in production lengths of approx. 6 m



D x S mm	kg/m	Abw mm	6060	PG
120 x 8,0	7,878	377	O	4
120 x 10,0	9,670	377	•	4
125 x 2,5	2,680	393	•	4
125 x 3,0	3,196	393	•	4
125 x 4,0	4,255	393	•	1
125 x 10,0	10,111	393	•	4
130 x 3,0	3,350	408	•	1
130 x 5,0	5,495	408	•	
130 x 10,0	10,550	408	O	4
130 x 15,0	15,116	408	O	4
130 x 20,0	19,480	408	O	4
133 x 3,0	3,425	418	•	3
133 x 4,0	4,570	418	•	4
138 x 3,0	3,570	434	•	4
140 x 4,0	4,780	440	•	4
140 x 5,0	5,935	440	•	
140 x 15,0	16,590	440	0	4
140 x 20,0	21,510	440	0	4
150 x 2,0	2,605	471	•	4
150 x 3,0	3,877	471	•	
150 x 5,0	6,374	471	•	
150 x 10,0	12,309	471	•	4
150 x 15,0	17,770	471	0	4
150 x 20,0	23,020	471	0	4
156 x 3,0	4,036	490	•	4
160 x 3,0	4,150	503	0	4
160 x 4,0	5,486	503	•	4
160 x 5,0	6,814	503	•	3
170 x 5,0	7,265	534	•	4
180 x 5,0	7,730	565	•	4
200 x 5,0	8,752	628	•	3
200 x 10,0	16,705	628	O	4
200 x 15,0	25,350	628	O	4
200 x 20,0	32,100	628	0	4
220 x 5,0	9,220	692	•	4
220 x 10,0	18,490	692	O	4
250 x 5,0	9,604	785	•	4
250 x 10,0	21,101	785	0	4

The specified weights refer to the theoretical middleweights. Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group





EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

D x S mm	kg/m	Abw mm	6060	PG
250 x 15,0	31,490	785	0	4
250 x 20,0	40,500	785	0	4
258 x 4,0	10,270	811	•	4
300 x 4,0	10,417	942	•	4
300 x 10,0	25,497	942	0	4
300 x 15,0	38,900	942	0	4
400 x 20,0	69,500	1256	0	4

The specified weights refer to the theoretical middleweights.

Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group



SQUARE TUBES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

H x B x S mm	kg/m	Abw mm	6060	PG
10 x 10 x 1,0	0,101	40	•	4
10 x 10 x 1,5	0,143	40	•	4
15 x 15 x 1,0	0,157	60	•	4
15 x 15 x 1,5	0,227	60	•	1
15 x 15 x 2,0	0,302	60	•	
20 x 20 x 1,5	0,311	80	•	1
20 x 20 x 1,8 external radius 3 mm	0,370	80	•	4
20 x 20 x 2,0	0,403	80	•	
20 x 20 x 3,0	0,571	80	•	3
25 x 25 x 1,5	0,395	100	•	
25 x 25 x 2,0	0,515	100	•	
25 x 25 x 2,0 external radius 2 mm	0,515	100	•	2
25 x 25 x 3,0	0,739	100	•	
30 x 30 x 1,5	0,479	120	•	
30 x 30 x 1,5 external radius 3 mm	0,479	120	•	4
30 x 30 x 2,0	0,627	120	•	
30 x 30 x 2,0 external radius 2 mm	0,627	120	•	2
30 x 30 x 2,5	0,767	120	•	2
30 x 30 x 3,0	0,907	120	•	
30 x 30 x 3,0 external radius 3 mm	0,907	120	•	3
30 x 30 x 4,0	1,165	120	•	3
34 x 34 x 2,0	0,717	136	•	
34 x 34 x 3,0	1,042	136	•	
35 x 35 x 2,0	0,739	140	•	
35 x 35 x 3,0	1,075	140	•	
40 x 40 x 1,5	0,647	160	•	
40 x 40 x 2,0	0,851	160	•	
40 x 40 x 2,5	1,050	160	•	
40 x 40 x 3,0	1,243	160	•	
40 x 40 x 3,0 external radius 3 mm	1,243	160	•	4
40 x 40 x 4,0	1,613	160	•	
40 x 40 x 5,0	1,960	160	•	3
45 x 45 x 2,0	0,963	180	•	
50 x 50 x 1,5	0,815	200	•	2
50 x 50 x 2,0	1,075	200	•	

Minimum weight per item 1.0 kg.

• on stock | O available at short notice | PG = Price group



SQUARE TUBES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

H x B x S mm	kg/m	Abw mm	6060	PG
50 x 50 x 2,5	1,330	200	•	
50 x 50 x 3,0 external radius 2 mm	1,579	200	•	4
50 x 50 x 4,0	2,061	200	•	
50 x 50 x 5,0	2,520	200	•	
55 x 55 x 2,0	1,187	220	•	3
60 x 60 x 2,0	1,299	240	•	
60 x 60 x 2,5	1,610	240	•	2
60 x 60 x 3,0	1,915	240	•	
60 x 60 x 4,0	2,509	240	•	
60 x 60 x 5,0	2,970	240	•	3
65 x 65 x 2,5	1,750	260	•	2
70 x 70 x 2,0	1,523	280	•	
70 x 70 x 3,0	2,250	280	•	3
70 x 70 x 4,0	2,957	280	•	
80 x 80 x 2,0	1,747	320	•	
80 x 80 x 3,0	2,587	320	•	
80 x 80 x 4,0	3,405	320	•	
80 x 80 x 5,0	4,200	320	•	
80 x 80 x 6,0	4,795	320	•	4
90 x 90 x 4,0	3,853	360	•	1
100 x 100 x 2,0	2,195	400	•	
100 x 100 x 3,0	3,259	400	•	
100 x 100 x 4,0	4,301	400	•	
100 x 100 x 5,0	5,320	400	•	
100 x 100 x 10,0	10,640	400	•	4
120 x 120 x 2,5	3,290	480	•	
120 x 120 x 4,0	5,197	480	•	
120 x 120 x 5,0	6,449	480	•	
145 x 145 x 3,0	4,771	580	•	3
150 x 150 x 3,0	4,945	600	•	4
150 x 150 x 5,0	8,120	600	•	3
150 x 150 x 10,0 external radius 2 mm	15,113	600	•	4
200 x 200 x 4,0	8,640	800	•	4

Minimum weight per item 1.0 kg.

• on stock | O available at short notice | PG = Price group

RECTANGULAR TUBES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
20 x 10 x 1,5	0,227	60	•	1
20 x 10 x 2,0	0,291	60	•	
20 x 15 x 2,0	0,347	70	•	
25 x 10 x 2,0	0,347	70	•	2
25 x 15 x 1,5	0,311	80	•	
25 x 15 x 1,8 external radius 2 mm	0,371	80	•	2
25 x 15 x 2,0	0,414	80	•	
25 x 20 x 2,0	0,459	90	•	
30 x 10 x 1,5	0,311	80	•	1
30 x 10 x 2,0	0,403	80	•	2
30 x 15 x 1,5	0,353	90	•	1
30 x 15 x 2,0	0,459	90	•	
30 x 20 x 1,5	0,381	100	•	
30 x 20 x 2,0	0,515	100	•	
30 x 20 x 2,0 external radius 2 mm	0,515	100	•	2
30 x 20 x 3,0	0,739	100	•	1
30 x 25 x 2,0	0,571	110	•	
34 x 20 x 2,0	0,550	108	•	
35 x 15 x 2,0	0,515	100	•	1
35 x 20 x 1,2 external radius 3 mm	0,353	110	•	4
35 x 20 x 2,0	0,571	110	•	
35 x 25 x 1,5	0,470	120	•	3
35 x 25 x 2,0	0,627	120	•	
40 x 10 x 2,0	0,515	100	•	2
40 x 15 x 2,0	0,571	110	•	
40 x 20 x 1,5	0,479	120	•	1
40 x 20 x 2,0	0,627	120	•	
40 x 20 x 2,0 external radius 2 mm	0,627	120	•	2
40 x 20 x 2,5	0,770	120	•	1
40 x 20 x 3,0	0,907	120	•	
40 x 20 x 4,0	1,165	120	•	
40 x 25 x 2,0	0,683	130	•	
40 x 25 x 3,0	0,991	130	•	3
40 x 30 x 2,0	0,739	140	•	
40 x 30 x 2,5	0,910	140	•	
40 x 30 x 3,0	1,075	140	•	
40 x 30 x 4,0	1,366	140	•	

We offer anodizing and powder coating in all RAL colors.

• on stock | O available at short notice | PG = Price group





RECTANGULAR TUBES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
45 x 20 x 1,5 external radius 2 mm	0,520	130	•	4
45 x 20 x 2,0	0,683	130	•	
45 x 25 x 2,0	0,739	140	•	
45 x 34 x 3,0	1,226	158	•	3
50 x 15 x 2,0	0,683	130	•	
50 x 20 x 2,0	0,739	140	•	
50 x 20 x 3,0	1,075	140	•	
50 x 20 x 4,0	1,389	140	•	
50 x 25 x 2,0	0,795	150	•	
50 x 25 x 3,0	1,159	150	•	1
50 x 30 x 1,8	0,777	160	•	2
50 x 30 x 2,0	0,851	160	•	
50 x 30 x 2,5	1,050	160	•	
50 x 30 x 3,0	1,243	160	•	
50 x 30 x 3,0 external radius 3 mm	1,243	160	•	3
50 x 30 x 4,0	1,650	160	•	4
50 x 34 x 3,0	1,310	168	•	
50 x 40 x 2,0	0,963	180	•	
50 x 40 x 2,5	1,190	180	•	
50 x 40 x 3,0	1,411	180	•	
50 x 40 x 4,0	1,837	180	•	
50 x 45 x 2,0	1,019	190	•	3
52,4 x 32,4 x 3,0	1,430	170	•	3
55 x 50 x 3,0	1,663	210	•	2
60 x 20 x 1,5 external radius 2 mm	0,650	160	•	4
60 x 20 x 2,0	0,851	160	•	
60 x 20 x 3,0	1,235	160	•	2
60 x 20 x 4,0	1,610	160	•	2
60 x 25 x 2,0	0,907	170	•	
60 x 25 x 3,0	1,327	170	•	
60 x 30 x 2,0	0,963	180	•	
60 x 30 x 3,0	1,411	180	•	
60 x 30 x 4,0	1,837	180	•	4
60 x 34 x 3,0	1,760	188	•	
60 x 40 x 2,0	1,075	200	•	
60 x 40 x 2,5	1,330	200	•	
60 x 40 x 3,0	1,579	200	•	
60 x 40 x 4,0	2,061	200	•	

We offer anodizing and powder coating in all RAL colors.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 \mid extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
60 x 50 x 3,0	1,747	220	•	
60 x 50 x 4,0	2,285	220	•	
65 x 20 x 2,0	0,907	170	•	3
70 x 20 x 2,0	0,963	180	•	
70 x 25 x 2,5	1,260	190	•	1
70 x 30 x 2,0	1,075	200	•	1
70 x 30 x 3,0	1,579	200	•	3
70 x 40 x 3,0	1,747	220	•	2
70 x 50 x 3,0	1,885	240	•	3
70 x 50 x 4,0	2,510	240	•	3
75 x 50 x 3,0	2,000	250	•	2
80 x 18 x 2,0	1,030	196	•	3
80 x 20 x 1,5	0,820	200	•	3
80 x 20 x 2,0	1,075	200	•	
80 x 20 x 2,5	1,330	200	•	1
80 x 20 x 3,0	1,600	200	•	4
80 x 25 x 2,0	1,131	210	•	1
80 x 30 x 2,0	1,187	220	•	
80 x 30 x 3,0	1,747	220	•	
80 x 30 x 4,0	2,285	220	•	2
80 x 40 x 2,0	1,299	240	•	
80 x 40 x 2,5	1,610	240	•	
80 x 40 x 3,0	1,915	240	•	
80 x 40 x 4,0	2,509	240	•	
80 x 50 x 2,0	1,411	260	•	
80 x 50 x 3,0	2,083	260	•	
80 x 50 x 4,0	2,733	260	•	
80 x 50 x 5,0	3,360	260	•	2
80 x 60 x 2,0	1,523	280	•	4
80 x 60 x 3,0	2,251	280	•	
80 x 60 x 4,0	2,957	280	•	
90 x 40 x 3,0	2,083	260	•	3
100 x 18 x 2,0*	1,277	236	•	
100 x 20 x 2,0	1,299	240	•	
100 x 25 x 2,0	1,355	250	•	
100 x 30 x 2,0	1,411	260	•	
100 x 30 x 3,0	2,083	260	•	
100 x 40 x 2,0	1,523	280	•	
100 x 40 x 3,0	2,251	280	•	

Please do not hesitate to contact us for further dimensions. Minimum order quantity 500 kg from production...

• on stock | O available at short notice | PG = Price group | *aluminium lid available



RECTANGULAR TUBES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 | extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
100 x 40 x 4,0	2,951	280	•	
100 x 50 x 2,0	1,635	300	•	
100 x 50 x 3,0	2,419	300	•	
100 x 50 x 3,0			•	
external radius 2 mm	2,419	300	•	
100 x 50 x 4,0	3,181	300	•	
100 x 50 x 5,0	3,920	300	•	
100 x 60 x 2,0	1,747	320	•	2
100 x 60 x 2,5	2,167	320	•	4
100 x 60 x 3,0	2,587	320	•	
100 x 60 x 4,0	3,405	320	•	
100 x 60 x 5,0	4,105	320	•	4
100 x 80 x 3,0	2,923	360	•	
100 x 80 x 4,0	3,900	360	•	3
110 x 60 x 4,0	3,629	340	•	4
120 x 18 x 2,0	1,510	276	•	3
120 x 20 x 2,0*	1,523	280	•	1
120 x 30 x 2,0	1,635	300	•	1
120 x 30 x 3,0	2,419	300	•	
120 x 40 x 2,0	1,747	320	•	2
120 x 40 x 2,5	2,171	320	•	
120 x 40 x 3,0	2,587	320	•	2
120 x 40 x 4,0	3,405	320	•	
120 x 50 x 3,0	2,789	340	•	
120 x 50 x 4,0	3,629	340	•	
120 x 60 x 2,0	1,970	360	•	4
120 x 60 x 3,0	2,923	360	•	
120 x 60 x 4,0	3,853	360	•	
120 x 60 x 5,0	4,680	360	•	4
120 x 60 x 6,0	5,520	360	•	4
120 x 80 x 3,0	3,259	400	•	
120 x 80 x 6,0	6,490	400	•	4
130 x 30 x 3,0	2,587	320	•	4
130 x 50 x 4,0	3,853	360	•	2
140 x 18 x 2,0*	1,720	316	•	3
140 x 20 x 2,0	1,750	320	•	4
140 x 20 x 3,0	2,587	320	•	3
140 x 40 x 4,0	3,853	360	•	
140 x 60 x 2,5	2,731	400	•	2
140 x 60 x 4,0	4,390	400	•	3

Please do not hesitate to contact us for further dimensions. Minimum order quantity 500 kg from production.

• on stock | O available at short notice | PG = Price group | *aluminium lid available



EN AW-6060 T66 - EN 573-3, 755-1/-2/-8 \mid extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
140 x 80 x 4,0	4,749	440	•	
140 x 80 x 6,0	6,739	440	•	4
140 x 80 x 7,0	7,858	440	•	4
150 x 18 x 2,0	1,840	440	•	2
150 x 18 x 2,0 mit 2 Mittelstegen	1,950	336	•	3
150 x 30 x 2,8	2,735	360	•	3
150 x 40 x 4,0	4,077	380	•	
150 x 50 x 2,0	2,195	400	•	1
150 x 50 x 3,0	3,248	400	•	3
150 x 50 x 4,0	4,301	400	•	
150 x 60 x 3,0	3,460	420	•	3
150 x 60 x 4,0	4,530	420	•	2
150 x 60 x 5,0	5,600	420	•	2
150 x 100 x 3,0	4,099	500	•	
160 x 40 x 2,0	2,200	400	•	4
160 x 40 x 4,0	4,301	400	•	3
160 x 60 x 4,0	4,749	440	•	1
160 x 60 x 5,0	5,880	440	•	1
160 x 80 x 4,0	5,197	480	•	3
170 x 70 x 4,0	5,197	480	•	3
180 x 40 x 4,0	4,749	440	•	
180 x 50 x 3,0	3,763	460	•	2
180 x 50 x 4,0	4,973	460	•	
180 x 60 x 3,0	3,931	480	•	2
180 x 60 x 4,0	5,196	480	•	2
180 x 80 x 4,0	5,645	520	•	3
200 x 18 x 2,0*	2,397	436	•	2
200 x 20 x 2,0	2,420	440	•	4
200 x 30 x 2,8	3,480	460	•	3
200 x 40 x 3,0	3,931	480	•	3
200 x 50 x 2,5	3,395	500	•	2
200 x 50 x 4,0	5,421	500	•	
200 x 60 x 4,0	5,645	520	•	
200 x 80 x 4,0	6,093	560	•	3
200 x 100 x 4,0	6,541	600	•	3
200 x 100 x 5,0	8,120	600	•	3
240 x 100 x 4,0	7,650	680	•	4
240 x 100 x 5,0	9,560	680	•	4
250 x 50 x 3,0	4,945	600	•	4

Please do not hesitate to contact us for drawing profiles according to your individual requirements.

• on stock | O available at short notice | PG = Price group | *aluminium lid available



ROUND PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-3 | extruded in production lengths of approx. 6 m

D mm	kg/m	Abw mm	6060	PG
4	0,030	13	•	4
5	0,060	16	•	4
6	0,080	19	•	4
8	0,141	25	•	3
10	0,219	31	•	
12	0,317	38	•	
14	0,431	44	•	
15	0,495	47	•	
16	0,563	50	•	
18	0,712	57	•	
20	0,879	63	•	
22	1,064	70	•	1
25	1,374	79	•	
30	1,978	94	•	
35	2,693	110	•	
40	3,517	126	•	
45	4,451	141	•	1
50	5,495	157	•	
55	6,649	173	•	1
60	7,913	188	•	
65	9,287	205	•	1
70	10,770	220	•	1
75	12,364	236	•	1
80	14,067	251	•	2
90 auch in HL 3000 mm vorrätig	17,804	283	•	3
100 auch in HL 3000 mm vorrätig	21,980	314	•	3

Minimum weight per item 10 kg.

• on stock | O available at short notice | PG = Price group

SQUARE PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-4 \mid extruded in production lengths of approx. 6 m

A x A mm	kg/m	Abw mm	6060	PG
6 x 6	0,101	24	•	4
8 x 8	0,179	32	•	3
10 x 10	0,280	40	•	
12 x 12	0,403	48	•	
14 x 14	0,549	56	•	2
15 x 15	0,631	60	•	
16 x 16	0,717	64	•	2
18 x 18	0,907	72	•	1
20 x 20	1,120	80	•	
25 x 25	1,751	100	•	
30 x 30	2,520	120	•	
35 x 35	3,431	140	•	
40 x 40	4,480	160	•	
45 x 45	5,671	180	•	2
50 x 50	7,000	200	•	
55 x 55	8,471	220	•	2
60 x 60	10,080	240	•	
65 x 65	11,950	260	•	4
70 x 70 auch in HL 3000 mm vorrātig	13,720	280	•	3
80 x 80 auch in HL 3000 mm vorrätig	17,920	320	•	3
90 x 90 auch in HL 3000 mm vorrätig	22,680	360	•	4
100 x 100 auch in HL 3000 mm vorrätig	28,000	400	•	4







EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m

B x H mm	kg/m	Abw mm	6060	PG
8 x 5	0,110	26	•	4
10 x 2	0,056	24	•	4
10 x 3	0,084	26	•	4
10 x 4	0,112	28	•	4
10 x 5	0,141	30	•	2
10 x 6	0,168	32	•	3
10 x 8	0,224	36	•	2
12 x 3	0,101	30	•	4
12 x 4	0,136	32	•	4
12 x 5	0,168	34	•	4
12 x 6	0,201	36	•	2
12 x 8	0,269	40	•	2
12 x 10	0,336	44	•	2
15 x 2	0,084	34	•	4
15 x 3	0,127	36	•	3
15 x 4	0,168	38	•	3
15 x 5	0,211	40	•	
15 x 6	0,252	42	•	1
15 x 8	0,336	46	•	
15 x 10	0,420	50	•	
15 x 12	0,504	54	•	4
18 x 4	0,202	44	•	4
20 x 2	0,112	44	•	3
20 x 3	0,168	46	•	1
20 x 4	0,224	48	•	
20 x 5	0,280	50	•	
20 x 6	0,336	52	•	
20 x 8	0,448	56	•	
20 x 10	0,560	60	•	
20 x 12	0,672	64	•	
20 x 15	0,840	70	•	
25 x 2	0,140	54	•	3
25 x 3	0,210	56	•	
25 x 4	0,280	58	•	
25 x 5	0,350	60	•	
25 x 6	0,420	62	•	
25 x 8	0,560	66	•	
25 x 10	0,700	70	•	

The specified weights refer to the theoretical middleweights.

Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m

B x H mm	kg/m	Abw mm	6060	PG
25 x 12	0,840	74	•	
25 x 15	1,050	80	•	
25 x 20	1,400	90	•	
30 x 2	0,168	64	•	3
30 x 3	0,252	66	•	
30 x 4	0,336	68	•	
30 x 5	0,420	70	•	
30 x 6	0,504	72	•	
30 x 8	0,672	76	•	
30 x 10	0,840	80	•	
30 x 12	1,008	84	•	
30 x 15	1,260	90	•	
30 x 20	1,680	100	•	
30 x 25	2,100	110	•	
35 x 2	0,196	74	•	3
35 x 3	0,295	76	•	1
35 x 4	0,392	78	•	
35 x 5	0,491	80	•	
35 x 6	0,588	82	•	1
35 x 8	0,784	86	•	
35 x 10	0,980	90	•	
35 x 12	1,176	94	•	2
35 x 15	1,472	100	•	
35 x 20	1,960	110	•	
35 x 25	2,451	120	•	
40 x 2	0,224	84	•	1
40 x 3	0,336	86	•	
40 x 4	0,448	88	•	
40 x 5	0,561	90	•	
40 x 6	0,672	92	•	
40 x 8	0,896	96	•	
40 x 10	1,121	100	•	
40 x 12	1,344	104	•	
40 x 15	1,681	110	•	
40 x 20	2,241	120	•	
40 x 25	2,801	130	•	
40 x 30	3,361	140	•	
45 x 3	0,379	96	•	3

Please do not hesitate to contact us for cuttings up to a length of 3020 mm.

• on stock | O available at short notice | PG = Price group





EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m

B x H mm	kg/m	Abw mm	6060	PG
45 x 4	0,504	98	•	3
45 x 5	0,631	100	•	
45 x 6	0,756	102	•	1
45 x 8	1,008	106	•	1
45 x 10	1,260	110	•	1
45 x 15	1,891	120	•	1
45 x 20	2,520	130	•	1
45 x 25	3,151	140	•	3
45 x 30	3,780	150	•	4
50 x 2	0,281	104	•	1
50 x 3	0,420	106	•	
50 x 4	0,561	108	•	
50 x 5	0,700	110	•	
50 x 6	0,841	112	•	
50 x 8	1,121	116	•	
50 x 10	1,401	120	•	
50 x 12	1,681	124	•	
50 x 15	2,100	130	•	
50 x 20	2,801	140	•	
50 x 25	3,500	150	•	
50 x 30	4,201	160	•	
50 x 35	4,900	170	•	1
50 x 40	5,601	180	•	1
55 x 5	0,771	120	•	3
55 x 6	0,924	122	•	3
55 x 8	1,200	126	•	4
55 x 10	1,540	130	•	4
60 x 2	0,336	124	•	1
60 x 3	0,504	126	•	
60 x 4	0,672	128	•	
60 x 5	0,841	130	•	
60 x 6	1,008	132	•	
60 x 8	1,344	136	•	
60 x 10	1,681	140	•	
60 x 12	2,016	144	•	
60 x 15	2,521	150	•	
60 x 20	3,361	160	•	
60 x 25	4,201	170	•	

Please do not hesitate to contact us for cuttings up to a length of 3020 mm.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m

B x H mm	kg/m	Abw mm	6060	PG
60 x 30	5,041	180	•	
60 x 35	5,881	190	•	3
60 x 40	6,721	200	•	
60 x 50	8,401	220	•	1
65 x 5	0,910	140	•	4
65 x 6	1,092	142	•	4
65 x 10	1,820	150	•	4
70 x 2	0,392	144	•	1
70 x 3	0,588	146	•	
70 x 4	0,784	148	•	1
70 x 5	0,980	150	•	
70 x 6	1,176	152	•	
70 x 8	1,568	156	•	
70 x 10	1,960	160	•	
70 x 12	2,352	164	•	
70 x 15	2,940	170	•	
70 x 20	3,920	180	•	
70 x 25	4,900	190	•	
70 x 30	5,881	200	•	
70 x 35	6,800	210	•	2
70 x 40	7,841	220	•	
70 x 50	9,800	240	•	2
75 x 5	1,051	160	•	4
75 x 10	2,100	170	•	4
75 x 20	4,054	190	•	4
80 x 2	0,448	164	•	3
80 x 3	0,672	166	•	
80 x 4	0,896	168	•	
80 x 5	1,120	170	•	
80 x 6	1,344	172	•	
80 x 8	1,792	176	•	
80 x 10	2,240	180	•	
80 x 12	2,688	184	•	
80 x 15	3,360	190	•	
80 x 20	4,480	200	•	
80 x 25	5,600	210	•	
80 x 30	6,720	220	•	
80 x 35	7,840	230	•	2

Please do not hesitate to contact us for cuttings up to a length of 3020 mm.

• on stock | O available at short notice | PG = Price group





EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m

B x H mm	kg/m	Abw mm	6060	PG
80 x 40	8,960	240		
80 x 50	11,200	260	•	1
80 x 60	13,440	280	•	3
90 x 3	0,756	186		
90 x 4	1,008	188	•	2
90 x 5	1,260	190		2
90 x 6	1,512	192		3
90 x 8	2,016	196	•	3
90 x 10	2,520	200	•	1
90 x 15	3,780	210	•	ı
90 x 20	5,040	220	•	1
90 x 25	6,300	230	•	2
90 x 30	7,560	240	•	3
90 x 35	8,82	250		4
90 x 40	10,080	260	•	3
100 x 2		204	•	2
100 x 2	0,560 0,840	206	•	1
100 x 3		208	•	'
100 x 4	1,120 1,400	210	•	
100 x 6	1,400	212	•	
100 x 8	2,240	216	•	
100 x 10	2,800	220	•	
100 x 10	3,360	224	•	
100 x 15	4,200	230	•	
100 x 20	5,600	240	•	
100 x 25	7,000	250	•	
100 x 30	8,400	260		
100 x 35	9,800	270		3
100 x 40	11,200	280		0
100 x 50	14,000	300	•	
100 x 60	16,800	320	•	2
110 x 10	3,080	240		3
110 x 30	9,240	280	•	4
120 x 4	1,344	248	•	3
120 x 5	1,680	250	•	
120 x 6	2,016	252	•	
120 x 8	2,688	256	•	2
120 x 10	3,360	260	•	
	0,000	_50		

Please do not hesitate to contact us for cuttings up to a length of 3020 mm.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m

B x H mm	kg/m	Abw mm	6060	PG
120 x 12	4,032	264	•	
120 x 15	5,040	270	•	
120 x 20	6,720	280	•	
120 x 25	8,400	290	•	4
120 x 30	10,080	300	•	
120 x 40	13,440	320	•	3
120 x 50	16,800	340	•	4
120 x 60	20,160	360	•	4
125 x 10	3,500	270	•	2
130 x 5	1,820	270	•	4
130 x 8	2,912	276	•	2
130 x 10	3,640	280	•	2
130 x 15	5,460	290	•	3
130 x 20	7,280	300	•	3
140 x 5	1,960	290	•	3
140 x 10	3,920	300	•	1
140 x 15	5,880	310	•	1
140 x 20	7,840	320	•	3
150 x 3	1,260	306	•	4
150 x 5	2,100	310	•	
150 x 8	3,360	316	•	
150 x 10	4,200	320	•	
150 x 12	5,040	324	•	2
150 x 15	6,300	330	•	
150 x 20	8,400	340	•	
150 x 25	10,500	350	•	3
150 x 30	12,600	360	•	1
150 x 40	16,800	380	•	4
160 x 10	4,480	340	•	1
160 x 15	6,720	350	•	2
160 x 20	8,960	360	•	4
180 x 5	2,520	370	•	4
180 x 10	5,040	380	•	
180 x 15	7,560	390	•	4
180 x 20	10,080	400	•	4
200 x 5	2,800	410	•	
200 x 8	4,480	416	•	
200 x 10	5,600	420	•	

Please do not hesitate to contact us for cuttings up to a length of 3020 mm.

• on stock | O available at short notice | PG = Price group





EN AW-6060 T66 - EN 573-3, 755-1/-2/-5 | extruded in production lengths of approx. 6 m



Please do not hesitate to contact us for cuttings up to a length of 3020 mm.

• on stock | O available at short notice | PG = Price group

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ANGLE PROFILES

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EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | equal-sided, extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
10 x 10 x 1,0	0,055	42	•	4
10 x 10 x 2,0	0,101	44	•	4
12 x 12 x 2,0	0,123	52	•	4
15 x 15 x 1,0	0,081	62	•	4
15 x 15 x 1,5	0,120	63	•	3
15 x 15 x 2,0	0,157	64	•	2
15 x 15 x 3,0	0,227	66	•	
20 x 20 x 1,0	0,110	80	•	4
20 x 20 x 1,5	0,162	83	•	1
20 x 20 x 2,0	0,213	84	•	
20 x 20 x 3,0	0,311	86	•	
20 x 20 x 4,0	0,403	88	•	1
25 x 25 x 1,0	0,140	100	•	4
25 x 25 x 1,5	0,210	100	•	4
25 x 25 x 2,0	0,269	104	•	
25 x 25 x 3,0	0,395	106	•	
25 x 25 x 4,0	0,515	108	•	1
30 x 30 x 1,5	0,246	123	•	4
30 x 30 x 2,0	0,325	124	•	
30 x 30 x 3,0	0,479	125	•	
30 x 30 x 4,0	0,627	128	•	
30 x 30 x 5,0	0,770	130	•	
35 x 35 x 2,0	0,381	144	•	
35 x 35 x 3,0	0,563	146	•	
35 x 35 x 4,0	0,739	148	•	
35 x 35 x 5,0	0,910	150	•	4
40 x 40 x 2,0	0,437	164	•	
40 x 40 x 3,0	0,650	166	•	
40 x 40 x 4,0	0,851	168	•	
40 x 40 x 5,0	1,050	170	•	
40 x 40 x 6,0	1,260	172	•	4
45 x 45 x 2,0	0,493	184	•	
45 x 45 x 3,0	0,731	186	•	
45 x 45 x 4,0	0,963	188	•	1
45 x 45 x 5,0	1,190	190	•	2
50 x 50 x 2,0	0,549	204	•	
50 x 50 x 3,0	0,815	206	•	
50 x 50 x 4,0	1,075	208	•	

Minimum weight per item 1,0 kg

• on stock | O available at short notice | PG = Price group



ANGLE PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 equal-sided, e	xtruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
50 x 50 x 5,0	1,330	210	•	
50 x 50 x 6,0	1,579	212	•	
50 x 50 x 8,0	2,061	216	•	
50 x 50 x 10,0	2,520	220	•	
60 x 60 x 2,0	0,661	244	•	
60 x 60 x 2,5	0,823	245	•	
60 x 60 x 3,0	0,983	246	•	
60 x 60 x 4,0	1,299	248	•	
60 x 60 x 5,0	1,610	250	•	
60 x 60 x 6,0	1,915	252	•	
60 x 60 x 8,0	2,509	256	•	
60 x 60 x 10,0	3,080	260	•	1
70 x 70 x 2,5	0,963	285	•	1
70 x 70 x 5,0	1,890	290	•	
70 x 70 x 6,0	2,251	292	•	
70 x 70 x 7,0	2,607	294	•	1
80 x 80 x 2,0	0,885	324	•	4
80 x 80 x 3,0	1,319	326	•	
80 x 80 x 4,0	1,747	328	•	
80 x 80 x 5,0	2,170	330	•	
80 x 80 x 6,0	2,587	332	•	
80 x 80 x 8,0	3,405	336	•	
80 x 80 x 10,0	4,200	340	•	
90 x 90 x 3,0	1,487	366	•	3
90 x 90 x 10,0	4,760	380	•	4
100 x 100 x 2,0	1,120	404	•	4
100 x 100 x 3,0	1,655	406	•	4
100 x 100 x 4,0	2,195	408	•	
100 x 100 x 5,0	2,730	410	•	1
100 x 100 x 6,0	3,259	412	•	
100 x 100 x 8,0	4,301	416	•	
100 x 100 x 10,0	5,320	420	•	
100 x 100 x 12,0	6,317	424	•	3
120 x 120 x 2,5	1,660	485	•	3
120 x 120 x 8,0	5,376	496	•	
120 x 120 x 10,0	6,720	500	•	1
120 x 120 x 12,0	8,064	504	•	4





EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | unequal-sided, extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
15 x 10 x 1,5	0,100	53	•	4
15 x 10 x 2,0	0,129	54	•	4
20 x 10 x 1,5	0,125	63	•	3
20 x 10 x 2,0	0,157	64	•	1
20 x 10 x 3,0	0,227	66	•	4
20 x 15 x 2,0	0,185	74	•	
20 x 15 x 3,0	0,269	76	•	
25 x 10 x 2,0	0,185	74	•	2
25 x 15 x 2,0	0,213	84	•	
25 x 15 x 3,0	0,311	86	•	
25 x 20 x 2,0	0,241	94	•	
25 x 20 x 2,5	0,298	95	•	2
25 x 20 x 3,0	0,353	96	•	2
30 x 10 x 2,0	0,213	84	•	
30 x 15 x 2,0	0,241	94	•	
30 x 15 x 3,0	0,353	96	•	
30 x 20 x 1,5	0,204	103	•	1
30 x 20 x 2,0	0,269	104	•	
30 x 20 x 2,5	0,333	105	•	2
30 x 20 x 3,0	0,395	106	•	
30 x 20 x 4,0	0,515	108	•	1
30 x 25 x 2,0	0,297	114	•	
30 x 25 x 3,0	0,437	116	•	1
35 x 10 x 2,0	0,241	94	•	2
35 x 15 x 2,0	0,269	104	•	2
35 x 20 x 2,0	0,297	114	•	
35 x 20 x 3,0	0,437	116	•	
35 x 25 x 2,0	0,325	124	•	2
35 x 25 x 3,0	0,480	126	•	
35 x 30 x 3,0	0,521	136	•	4
40 x 10 x 2,0	0,269	104	•	
40 x 15 x 1,5	0,210	110	•	4
40 x 15 x 2,0	0,297	116	•	
40 x 15 x 4,0	0,571	118	•	3
40 x 20 x 2,0	0,325	124	•	
40 x 20 x 2,5	0,403	125	•	2
40 x 20 x 3,0	0,479	126	•	

We offer anodizing and powder coating in all RAL colors.

• on stock | O available at short notice | PG = Price group



BxHxS

mm

55 x 45 x 5,0

60 x 10 x 2,0

60 x 15 x 2,0

60 x 20 x 2,0

60 x 20 x 3,0

60 x 25 x 2,0

60 x 25 x 2,5

60 x 25 x 4,0

60 x 30 x 2,0

60 x 30 x 3,0

60 x 30 x 4,0

60 x 30 x 5,0

60 x 35 x 2,0

60 x 40 x 2,0

60 x 40 x 3,0

60 x 40 x 4,0

60 x 40 x 5,0

60 x 40 x 6,0

60 x 50 x 2,0

70 x 15 x 2,0

70 x 20 x 2,0

70 x 25 x 2,5

70 x 30 x 2,0

70 x 30 x 3,0

70 x 40 x 2,0

70 x 40 x 4,0

70 x 40 x 5,0

70 x 50 x 3,0

70 x 50 x 5,0

70 x 60 x 5,0

75 x 50 x 5,0 75 x 50 x 7,0

80 x 15 x 2,0

80 x 20 x 2,0

80 x 25 x 2,0

80 x 25 x 2,5

80 x 30 x 3,0

80 x 35 x 2,0

4

Abw

mm

210

144

154

164

166 174

175

178

184

186

188

190 194

204 206

208

210

212 224

174

184 195

204 206

224

228 230

246

250

270

260

260

194

204

214

215 226

234

kg/m

1,330

0,381

0,409

0,437

0,647

0,456

0,578

0,907

0,493

0,731

0,963

1,190

0,502

0,549

0,815

1,075

1,330

1,579

0,605

0,465

0,493

0,648

0,549

0,815

0,605

1,232

1,420

1,012

1,620

1,809

1,680

2,350

0,532

0,549

0,577

0,718

0,899

0,633

Ë		
	В -	

STANDARD PROFILES

B x H x S mm	kg/m	Abw mm	6060	PG
40 x 20 x 4,0	0,627	128	•	
40 x 20 x 5,0	0,770	130	•	2
40 x 25 x 2,0	0,353	134	•	
40 x 25 x 2,5	0,438	135	•	3
40 x 25 x 3,0	0,521	136	•	
40 x 25 x 4,0	0,683	138	•	1
40 x 30 x 2,0	0,381	144	•	
40 x 30 x 3,0	0,563	146	•	
40 x 30 x 4,0	0,739	148	•	
40 x 30 x 5,0	0,878	150	•	4
45 x 10 x 2,0	0,297	114	•	3
45 x 15 x 2,0	0,325	124	•	1
45 x 20 x 2,0	0,353	134	•	
45 x 20 x 3,0	0,521	136	•	2
45 x 25 x 2,0	0,381	144	•	4
45 x 30 x 3,0	0,605	156	•	
50 x 10 x 2,0	0,325	124	•	3
50 x 15 x 2,0	0,353	134	•	1
50 x 15 x 3,0	0,521	136	•	3
50 x 20 x 2,0	0,381	144	•	
50 x 20 x 2,5	0,473	145	•	1
50 x 20 x 3,0	0,563	146	•	
50 x 20 x 4,0	0,739	148	•	3
50 x 25 x 2,0	0,409	154	•	
50 x 25 x 2,5	0,508	155	•	1
50 x 25 x 3,0	0,605	156	•	
50 x 25 x 4,0	0,795	158	•	1
50 x 25 x 5,0	0,980	160	•	1
50 x 30 x 2,0	0,437	164	•	
50 x 30 x 3,0	0,647	166	•	
50 x 30 x 4,0	0,851	168	•	
50 x 30 x 5,0	1,050	170	•	
50 x 35 x 2,0	0,456	174	•	4
50 x 35 x 4,0	0,907	178	•	2
50 x 40 x 2,0	0,493	184	•	
50 x 40 x 3,0	0,731	186	•	
50 x 40 x 4,0	0,963	188	•	
50 x 40 x 5,0	1,190	190	•	2

We offer anodizing and powder coating in all RAL colors.

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• on stock | O available at short notice | PG = Price group

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on stock	O available at short notice PG = Price group

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_	В	-	=	

STANDARD PROFILES

B x H x S mm	kg/m	Abw mm	6060	PG
80 x 40 x 2,0	0,661	244	•	
80 x 40 x 3,0	0,983	246	•	
80 x 40 x 4,0	1,299	248	•	
80 x 40 x 5,0	1,611	250	•	
80 x 40 x 6,0	1,915	252	•	
80 x 40 x 8,0	2,580	256	•	4
80 x 50 x 2,0	0,722	264	•	4
80 x 50 x 3,0	1,080	266	•	3
80 x 50 x 4,0	1,411	268	•	1
80 x 50 x 5,0	1,751	270	•	1
80 x 50 x 6,0	2,130	272	•	4
80 x 60 x 4,0	1,523	288	•	2
80 x 60 x 6,0	2,251	292	•	
90 x 40 x 4,0	1,409	268	•	4
100 x 20 x 2,0	0,661	244	•	
100 x 30 x 2,0	0,730	264	•	4
100 x 30 x 3,0	1,067	266	•	
100 x 40 x 2,0	0,773	284	•	2
100 x 40 x 3,0	1,151	286	•	
100 x 40 x 4,0	1,523	288	•	
100 x 40 x 6,0	2,280	292	•	3
100 x 50 x 2,0	0,830	304	•	2
100 x 50 x 3,0	1,235	306	•	
100 x 50 x 4,0	1,635	308	•	2
100 x 50 x 5,0	2,031	310	•	
100 x 50 x 6,0	2,419	312	•	
100 x 50 x 8,0	3,180	316	•	2
100 x 50 x 10,0	3,920	320	•	
100 x 60 x 6,0	2,587	332	•	
100 x 60 x 8,0	3,410	336	•	2
100 x 70 x 2,0	0,907	344	•	4
100 x 80 x 4,0	1,971	368	•	4
100 x 80 x 6,0	2,923	372	•	1
100 x 80 x 8,0	3,853	376	•	1
110 x 30 x 2,0	0,773	284	•	1
120 x 20 x 2,0	0,773	284	•	4
120 x 20 x 2,5	0,962	285	•	1
120 x 30 x 2,0	0,825	304	•	4

We offer anodizing and powder coating in all RAL colors.

• on stock | O available at short notice | PG = Price group



B x H x S mm	kg/m	Abw mm	6060	PG
120 x 40 x 3,0	1,319	326	•	4
120 x 40 x 4,0	1,747	328	•	
120 x 50 x 5,0	2,311	350	•	1
120 x 60 x 2,0	0,997	364	•	3
120 x 60 x 6,0	2,923	372	•	
120 x 60 x 8,0	3,853	376	•	1
120 x 80 x 3,0	1,655	406	•	2
120 x 80 x 6,0	3,260	412	•	3
120 x 80 x 8,0	4,301	416	•	2
120 x 80 x 10,0	5,320	420	•	
120 x 100 x 4,0	2,419	448	•	3
130 x 30 x 3,0	1,319	326	•	
130 x 80 x 6,0	3,427	432	•	2
140 x 40 x 3,0	1,487	366	•	1
140 x 40 x 6,0	3,024	372	•	3
150 x 40 x 4,0	2,128	388	•	4
150 x 50 x 4,0	2,240	408	•	
150 x 75 x 8,0	4,861	466	•	
150 x 75 x 10,0	6,080	470	•	4
150 x 80 x 6,0	3,763	472	•	4
150 x 80 x 8,0	4,937	476	•	4
150 x 100 x 5,0	3,430	510	•	
150 x 100 x 10,0	6,750	520	•	1
160 x 40 x 2,6	1,451	406	•	4
160 x 40 x 3,0	1,670	406	•	1
160 x 40 x 4,0	2,195	408	•	3
160 x 60 x 8,0	4,749	456	•	3
180 x 40 x 3,0	1,850	440	•	4
180 x 80 x 10,0	7,000	540	•	3
180 x 150 x 6,0	5,440	672	•	4
200 x 40 x 3,0	1,980	486	•	3
200 x 100 x 10,0	8,120	620	•	2
200 x 100 x 15,0	11,971	630	•	4
230 x 100 x 3,0	2,770	666	•	4

We offer anodizing and powder coating in all RAL colors.

• on stock | O available at short notice | PG = Price group

T PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | extruded in production lengths of approx. 6 m

B x H x S mm	kg/m	Abw mm	6060	PG
15 x 15 x 1,5	0,120	63	•	4
15 x 15 x 2,0	0,156	64	•	3
20 x 20 x 1,5	0,161	84	•	4
20 x 20 x 2,0	0,213	84	•	
20 x 20 x 3,0	0,311	86	•	1
20 x 40 x 2,0	0,325	124	•	3
25 x 25 x 2,0	0,269	104	•	
25 x 25 x 3,0	0,395	106	•	
30 x 15 x 2,0	0,241	94	•	4
30 x 30 x 2,0	0,325	124	•	
30 x 30 x 3,0	0,479	126	•	
30 x 60 x 4,0	0,963	188	•	4
35 x 35 x 3,0	0,563	146	•	1
40 x 20 x 2,0	0,325	124	•	1
40 x 40 x 2,0	0,437	164	•	2
40 x 40 x 3,0	0,647	166	•	
40 x 40 x 4,0	0,851	168	•	
45 x 45 x 3,0	0,731	186	•	4
50 x 50 x 4,0	1,075	208	•	
50 x 50 x 5,0	1,330	210	•	
50 x 50 x 6,0	1,579	212	•	3
50 x 80 x 5,0	1,751	270	•	3
60 x 30 x 4,0	0,963	188	•	4
60 x 40 x 5,0	1,330	210	•	4
60 x 60 x 4,0	1,299	248	•	
60 x 60 x 6,0	2,083	252	•	
60 x 100 x 5,0	2,170	330	•	1
70 x 70 x 5,0	1,890	290	•	4
70 x 70 x 8,0	3,020	296	•	4
80 x 50 x 5,0	1,750	270	•	3
80 x 80 x 4,0	1,747	328	•	3
80 x 80 x 6,0	2,587	332	•	4
100 x 60 x 5,0	2,170	330	•	1
100 x 100 x 10,0	5,320	420	•	3
110 x 50 x 2,0	0,880	324	•	4
120 x 50 x 2,0	0,940	344		4

The specified weights refer to the theoretical middleweights. Deviations from the dimensional tolerances within the standards are possible.

• on stock | O available at short notice | PG = Price group



U PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | extruded in production lengths of approx. 6 m



H x B x H x S mm	kg/m	Abw mm	6060	PG
10 x 10 x 10 x 1,00	0,080	62	•	4
10 x 10 x 10 x 2,00	0,145	64	•	4
15 x 10 x 15 x 2,00	0,207	85	•	4
20 x 10 x 20 x 2,00	0,258	104	•	4
25 x 10 x 25 x 2,00	0,310	114	•	4
12 x 12 x 12 x 1,00	0,099	74	•	4
12 x 12 x 12 x 1,50	0,139	75	•	4
12 x 12 x 12 x 2,00	0,185	76	•	4
12 x 14 x 12 x 2,00	0,190	80	•	4
16 x 14 x 16 x 2,00	0,235	95	•	4
10 x 15 x 10 x 2,00	0,196	74	•	4
15 x 15 x 15 x 1,50	0,190	93	•	4
15 x 15 x 15 x 2,00	0,230	94	•	
20 x 15 x 20 x 1,50	0,218	113	•	4
20 x 15 x 20 x 2,00	0,286	114	•	3
13 x 16 x 13 x 1,50	0,177	87	•	4
25 x 19 x 25 x 1,25	0,224	135	•	4
10 x 20 x 10 x 2,00	0,201	84	•	2
15 x 20 x 15 x 2,00	0,260	104	•	1
20 x 20 x 20 x 1,50	0,245	123	•	1
20 x 20 x 20 x 2,00	0,320	124	•	
20 x 20 x 20 x 3,00	0,455	126	•	
25 x 20 x 25 x 1,50	0,284	143	•	4
25 x 20 x 25 x 2,00	0,370	144	•	
30 x 20 x 30 x 2,00	0,426	164	•	
40 x 20 x 40 x 2,00	0,538	204	•	
40 x 20 x 40 x 2,50	0,665	205	•	
10 x 22 x 10 x 1,50	0,177	87	•	4
23 x 23 x 23 x 1,50	0,277	141	•	3
15 x 25 x 15 x 2,00	0,286	116	•	
20 x 25 x 20 x 2,00	0,342	134	•	
20 x 25 x 20 x 3,00	0,496	136	•	2
25 x 25 x 25 x 2,00	0,400	154	•	
25 x 25 x 25 x 3,00	0,580	156	•	2
40 x 25 x 40 x 2,00	0,569	214	•	2
15 x 30 x 15 x 2,00	0,314	124	•	
15 x 30 x 15 x 3,00	0,454	126	•	
20 x 30 x 20 x 2,00	0,370	144	•	

Minimum weight per item 1.0 kg.

• on stock | O available at short notice | PG = Price group



U-PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | extruded in production lengths of approx. 6 m

H x B x H x S mm	kg/m	Abw mm	6060	PG
20 x 30 x 20 x 3,0	0,540	146	•	1
30 x 30 x 30 x 2,0	0,490	184	•	
30 x 30 x 30 x 3,0	0,706	186	•	
40 x 30 x 40 x 3,0	0,874	226	•	
50 x 30 x 50 x 3,0	1,042	266	•	1
60 x 30 x 60 x 2,0	0,818	304	•	4
20 x 35 x 20 x 2,0	0,398	154	•	
25 x 35 x 25 x 2,0	0,454	175	•	2
35 x 35 x 35 x 2,0	0,566	214	•	
35 x 35 x 35 x 3,0	0,832	216	•	
15 x 40 x 15 x 2,0	0,370	144	•	3
20 x 40 x 20 x 2,0	0,426	164	•	
20 x 40 x 20 x 2,5	0,525	165	•	
20 x 40 x 20 x 3,0	0,622	166	•	
25 x 40 x 25 x 2,0	0,482	184	•	2
25 x 40 x 25 x 3,0	0,706	186	•	
25 x 40 x 25 x 4,0	0,918	188	•	4
30 x 40 x 30 x 2,0	0,538	204	•	4
30 x 40 x 30 x 3,0	0,790	206	•	
30 x 40 x 30 x 4,0	1,030	208	•	3
40 x 40 x 40 x 2,0	0,650	244	•	
40 x 40 x 40 x 2,5	0,805	245	•	2
40 x 40 x 40 x 3,0	0,958	246	•	
40 x 40 x 40 x 4,0	1,254	248	•	
40 x 40 x 40 x 5,0	1,540	250	•	
60 x 40 x 60 x 4,0	1,702	328	•	4
60 x 40 x 60 x 5,0	2,100	330	•	4
65 x 40 x 65 x 2,0	0,930	344	•	4
20 x 45 x 20 x 2,0	0,457	174	•	4
25 x 45 x 25 x 2,0	0,510	194	•	4
25 x 45 x 25 x 3,0	0,748	196	•	2
15 x 50 x 15 x 2,0	0,425	164	•	1
20 x 50 x 20 x 2,0	0,482	184	•	
25 x 50 x 25 x 2,0	0,560	204	•	1
25 x 50 x 25 x 2,5	0,665	205	•	
25 x 50 x 25 x 3,0	0,785	206	•	4
30 x 50 x 30 x 2,0	0,594	224	•	
30 x 50 x 30 x 3,0	0,874	226		

Minimum weight per item 1.0 kg.

• on stock | O available at short notice | PG = Price group



EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | extruded in production lengths of approx. 6 m

H x B x H x S mm	kg/m	Abw mm	6060	PG
30 x 50 x 30 x 4,0	1,142	228	•	
40 x 50 x 40 x 3,0	1,042	266	•	2
40 x 50 x 40 x 4,0	1,366	268	•	
40 x 50 x 40 x 5,0	1,680	270	•	3
50 x 50 x 50 x 2,0	0,818	304	•	
50 x 50 x 50 x 3,0	1,210	306	•	
50 x 50 x 50 x 4,0	1,590	308	•	
50 x 50 x 50 x 5,0	1,960	310	•	
45 x 55 x 45 x 2,0	0,790	294	•	4
50 x 55 x 50 x 2,0	0,846	314	•	4
20 x 60 x 20 x 2,0	0,538	204	•	
25 x 60 x 25 x 2,5	0,735	225	•	1
30 x 60 x 30 x 3,0	0,958	246	•	
40 x 60 x 40 x 2,5	0,945	285	•	
40 x 60 x 40 x 3,0	1,126	286	•	
40 x 60 x 40 x 4,0	1,478	288	•	
40 x 60 x 40 x 5,0	1,820	290	•	
50 x 60 x 50 x 2,0	0,874	324	•	2
50 x 60 x 50 x 3,0	1,294	326	•	
60 x 60 x 60 x 3,0	1,462	366	•	
60 x 60 x 60 x 4,0	1,926	368	•	
60 x 60 x 60 x 5,0	2,380	370	•	
25 x 65 x 25 x 2,5	0,805	235	•	2
55 x 65 x 55 x 2,5	1,225	355	•	1
35 x 70 x 35 x 3,0	1,126	286	•	1
40 x 70 x 40 x 3,0	1,210	306	•	3
40 x 70 x 40 x 4,0	1,590	308	•	4
20 x 80 x 20 x 2,0	0,650	244	•	
30 x 80 x 30 x 3,0	1,126	286	•	
40 x 80 x 40 x 3,0	1,294	326	•	
40 x 80 x 40 x 4,0	1,702	328	•	
40 x 80 x 40 x 5,0	2,100	330	•	1
45 x 80 x 45 x 6,0	2,654	352	•	1
50 x 80 x 50 x 3,0	1,462	366	•	1
50 x 80 x 50 x 5,0	2,380	370	•	
60 x 80 x 60 x 5,0	2,660	410	•	2
80 x 80 x 80 x 4,0	2,598	488	•	
40 x 86 x 40 x 3,0	1,344	338	•	

• on stock | O available at short notice | PG = Price group



U-PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | extruded in production lengths of approx. 6 m

H x B x H x S mm	kg/m	Abw mm	6060	PG
40 x 90 x 40 x 3,0	1,378	346	•	
50 x 90 x 50 x 3,0	1,546	386	•	
50 x 90 x 50 x 5,0	2,520	390	•	2
20 x 100 x 20 x 2,0	0,762	284	•	
40 x 100 x 40 x 3,0	1,462	366	•	
50 x 100 x 50 x 3,0	1,630	406	•	1
50 x 100 x 50 x 5,0	2,660	410	•	
50 x 100 x 50 x 6,0	3,158	412	•	4
50 x 100 x 50 x 10,0	5,040	420	•	2
100 x 100 x 100 x 5,0	4,070	610	•	4
40 x 106 x 40 x 3,0	1,512	378	•	
50 x 108 x 50 x 3,0	1,747	422	•	2
20 x 120 x 20 x 2,0	0,875	325	•	4
20 x 120 x 20 x 2,5	1,085	325	•	3
40 x 120 x 40 x 3,0	1,630	406	•	
45 x 120 x 45 x 10,0	5,130	440	•	4
60 x 120 x 60 x 5,0	3,150	490	•	2
60 x 120 x 60 x 8,0	5,018	496	•	3
40 x 140 x 40 x 3,0	1,798	446	•	2
40 x 140 x 40 x 6,0	3,494	452	•	3
60 x 140 x 60 x 6,0	4,290	532	•	3
37 x 150 x 37 x 3,0	1,831	454	•	4
50 x 150 x 50 x 10,0	6,210	520	•	4
80 x 160 x 80 x 8,0	6,810	656	•	2
80 x 160 x 80 x 10,0	8,500	660	•	4
40 x 200 x 40 x 3,0	2,302	566	•	3
20 x 220 x 20 x 4,0	2,822	528	•	4
38 x 260 x 38 x 3,0	2,772	678	•	4

• on stock | O available at short notice | PG = Price group



Z-PROFILES

EN AW-6060 T66 - EN 573-3, 755-1/-2/-9 | extruded in production lengths of approx. 6 m



H x B x C x S mm	kg/m	Abw mm	6060	PG
10 x 15 x 10 x 2,0	0,196	74	•	4
15 x 15 x 15 x 2,0	0,230	94	•	3
18 x 20 x 21 x 3,0	0,445	124	•	4
20 x 18 x 21 x 3,0	0,445	124	•	3
20 x 20 x 20 x 2,0	0,315	124	•	
25 x 17 x 17 x 2,0	0,310	122	•	2
25 x 25 x 25 x 2,0	0,385	154	•	4
25 x 25 x 25 x 3,0	0,590	156	•	1
30 x 25 x 25 x 3,0	0,672	166	•	3
30 x 30 x 30 x 3,0	0,706	186	•	1
32 x 17 x 17 x 2,0	0,347	136	•	2
40 x 15 x 15 x 2,0	0,370	144	•	3
40 x 30 x 30 x 3,0	0,790	206	•	1
40 x 40 x 40 x 3,0	0,958	246	•	
43 x 18 x 18 x 3,0	0,613	164	•	2
50 x 30 x 30 x 3,0	0,920	226	•	3
50 x 50 x 50 x 4,0	1,590	308	•	3
60 x 24 x 24 x 4,0	1,150	224	•	4
60 x 40 x 40 x 4,0	1,478	288	•	4
70 x 40 x 40 x 3,0	1,250	306	•	3
86 x 40 x 40 x 3,0	1,344	338	•	3

Please do not hesitate to contact us for drawing profiles according to your individual requirements. Minimum weight per item 1000 kg.

• on stock | O available at short notice | PG = Price group



Square tubes

Anodized E6/EV1 15 - 20 m μ

Dimensions mm	
20 x 20 x 2,0	•
45 x 45 x 2,0	•
60 x 60 x 4,0	•

U-profiles

Anodized E6/EV1 15 - 20 m μ

Dimensions mm	
15 x 15 x 15 x 2,0	•
20 x 20 x 20 x 2,0	•
25 x 20 x 25 x 2,0	•
30 x 20 x 30 x 2,0	•
40 x 20 x 40 x 2,0	•
30 x 30 x 30 x 2,0	•
20 x 40 x 20 x 2,0	•
25 x 45 x 25 x 2,0	•
50 x 50 x 50 x 2,0	•

Angle profiles equal-sided

Anodized E6/EV1 15 - 20 m μ

Dimensions mm	
15 x 15 x 2,0	•
20 x 20 x 2,0	•
25 x 25 x 2,0	•
25 x 25 x 3,0	•
30 x 30 x 2,0	•
30 x 30 x 3,0	•
40 x 40 x 2,0	•

Angle profiles unequal-sided

Anodized E6/EV1 15 - 20 m μ

Dimensions mm	
20 x 10 x 2,0	•
30 x 20 x 2,0	•
40 x 20 x 2,0	•
50 x 20 x 2,0	•
80 x 20 x 2,0	•
100 x 20 x 2,0	•
120 x 20 x 2,5	•

POWDER-COATED PROFILES

Square tubes

Powder-coated RAL 9016

Dimensions mm	
45 x 45 x 2,0	•
50 x 50 x 2,0	•
50 x 50 x 3,0	•
50 x 50 x 4,0	•
60 x 60 x 2,0	•
60 x 60 x 3,0	•
60 x 60 x 4,0	•
70 x 70 x 4,0	•

Rectangular tubes

Powder-coated RAL 9016

Dimensions mm	
40 x 20 x 2,0	•
60 x 40 x 4,0	•
60 x 50 x 3,0	•
80 x 40 x 4,0	•
80 x 50 x 4,0	•
100 x 50 x 4,0	•
120 x 50 x 4,0	•
150 x 50 x 4,0	•
200 x 50 x 4,0	•

Angle profiles equal-sided

Powder-coated RAL 9016

Dimensions mm	
20 x 20 x 2,0	•
30 x 30 x 2,0	•
40 x 40 x 2,0	•

Angle profiles equal-sided

Powder-coated RAL 9016

Dimensions mm	
30 x 20 x 2,0	•
40 x 20 x 2,0	•
50 x 20 x 2,0	•
60 x 20 x 2,0	•
100 x 20 x 2,0	•
120 x 20 x 2,5	•
140 x 40 x 3,0	•

Further dimensions available within two weeks.

on stock





extruded according to EN 573-3; 755-1,-2, -3

ROUND BARS



D mm	kg/m	2007	2011	2017A	2033LF	5083	5754	6026 (LF)	6082	7075
8	0,141								•	
9	0,178									
10	0,220								•	
11	0,266									
12	0,317								•	
13	0,371									
14	0,431								0	
15	0,495								•	•
16	0,563								•	•
17	0,635									
18	0,712								•	•
19	0,808									
20	0,879	•	•	•		•	•	•	•	•
21	0,969	0							0	
22	1,064	•	0						•	•
23	1,184								0	
24	1,266	•							0	0
25	1,374	•	•	•		•	•	•	•	•
26	1,486	0	0						•	0
27	1,602	•	0						0	0
28	1,723	•	0						•	•
29	1,950								0	
30	1,978	•	•	•	•	•	•	•	•	•
31	2,230	•	0					0	0	0
32	2,251	•	0					0	•	•
33	2,394	0	0	•				0	0	0
34	2,541	0	0					0	0	O
35	2,693	•	•	•	•	•	•	•	•	•
36	2,849	•	0					0	•	•
38	3,174	•	0					0	•	0
40	3,517	•	•	•	•	•	•	•	•	•
42	4,015	•	0					0	•	0
43	4,280	•	0					0	0	0
45	4,451	•	•	•	•	•	•	•	•	•
46	4,736	•	0					0	0	0
48	5,157	•	0					0	•	0
50	5,495	•	•	•	•	•	•	•	•	•
52	6,098	•	0					0	•	0

Also available in cut lengths. Please do not hesitate to contact us for additional dimensions and alloys.

The specifications of weight shown above represent approximate values and can vary within the permitted tolerances.

● on stock | O available at short notice | ■ available in cast version



extruded according to EN 573-3; 755-1,-2, -3 | cast, homogenised, turned according to EN 573-3



D mm	kg/m	2007	2011	2017A	2033LF	5083	5754	6026 (LF)	6082	7075
55	6,771	•	•	•	•	•		•	•	•
56	7,019	•	0					0	•	
60	7,913	•	•	•	•	•	•	•	•	•
62	8,883	•	0					0	0	•
63	8,910	0	0					0	0	0
65	9,287	•	•	•	•	•	0	•	•	•
70	10,770	•	•	•	•	•	•	•	•	•
72	11,540	•	0					0	0	0
75	12,360	•	•	•		•	0	•	•	•
80	14,100	•	•	•	•	•	•	•	•	•
82	15,100									
85	15,900	•	•	•		•	•	•	•	•
90	17,800	•	•	•	•	•	•	•	•	•
95	19,800	•	•			0	•	•	•	•
100	22,000	•	•	•	•	•	•	•	•	•
105	24,200	•	0	•		0	0	•	•	•
110	26,600	•	•	•	•	•	0	•	•	•
115	29,100	•	•		•	0	0	•	•	•
120	31,700	•	•	•	•	•	•	•		•
125	34,300	•	•			0	0	•	•	•
130	37,100	•	•	•	•	•	•	•	•	•
135	40,800	•	0			0	0	0	•	0
140	43,100	•	•	•	•	•	0	•	•	•
145	47,520	•	0			0	0	0	0	•
150	49,50	• ■	•		•	•	0	•	•	•
155	54,90	•	0					•	•	•
160	56,30	•	•		•	•	0	•	•	•
161	60,00	•	•							
165	63,07	•	0					0	•	•
170	63,50	• •	0		•	0	0	•	•	•
180	71,20	• ■	•		•	•	0	•	•	•
190	79,30	• =	0		•	0	0	0	•	•
200	87,90	• ■	•		•	•	0	•	•	•
201	90,68	0	•							
210	96,90	• =	0			0	0	O	•	•
220	106,40	• =	•			0	0	•	•	•
230	116,30	• =	0			0	0	0	•	•
240	126,60	•	0			0	0	O	•	

Also available in cut lengths. Please do not hesitate to contact us for additional dimensions and alloys. The specifications of weight shown above represent approximate values and can vary within the permitted tolerances.

● on stock | O available at short notice | ■ available in cast version





ROUND BARS

extruded according to EN 573-3; 755-1,-2, -3 | cast, homogenised, turned according to EN 573-3

D mm	kg/m	2007	2011	2017A	2033LF	5083	5754	6026 (LF)	6082	7075
250	137,40	• •	•			0	0	0	•	•
260	148,60	• ■							•	•
270	160,20	• ■							•	•
280	172,30	• ■							•	•
290	184,90	• ■							•	•
300	197,80	• ■							•	•
310	211,20	○ ■							•	0
320	225,10	• ■							•	•
330	252,30	○ ■							0	0
340	245,00								0	0
350	274,20	• ■							•	•
360	284,90	•							•	•
370	301,10	○ ■							0	0
380	317,40	•							•	•
390	335,00	•							0	0
400	351,70	•							•	•
410	375,00	○ ■							0	0
420	394,00								0	0
430	414,00	○ ■							0	0
450	453,00								0	•
460	475,00	○ ■							0	0
480	514,00								0	0
500	558,00	○ ■							•	0

Also available in cut lengths. Please do not hesitate to contact us for additional dimensions and alloys.

The specifications of weight shown above represent approximate values and can vary within the permitted tolerances.

● on stock | O available at short notice | ■ available in cast version

ROUND BARS

drawn according to EN 573-3; 754-1, -2, -3 | tolerance h11, partly h9



D mm	kg/m	2007	2011	2033LF	5754	6026 (LF)	6082	7075
3	0,020		•					
4	0,035		•					
5	0,055		•				•	
6	0,079		•			0	•	
7	0,108		•			0	0	
8	0,141	•	•	•		•	•	•
9	0,178	•	•			0	•	•
10	0,220	•	•	•	•	•	•	•
11	0,266	•	•			0	•	•
12	0,317	•	•	•	•	•	•	•
13	0,371	•	•			0	•	•
14	0,431	•	•	•		0	•	•
15	0,495	•	•	•	•	•	•	•
16	0,563	•	•	•		0	•	•
17	0,635	•	•			0	•	0
18	0,712	•	•	•		•	•	•
19	0,808	•	•			0	0	0
20	0,879	•	•	•	0	•	•	•
21	0,969	•	•			0	•	0
22	1,064	•	•			0	•	•
23	1,184	•	•			0	•	0
24	1,266	•	•			0	•	0
25	1,374	•	•	•	0	•	•	•
26	1,486	•	•			0	•	0
27	1,602	•	•			0	•	0
28	1,723	•	•			•	•	0
29	1,950	•	•			0	0	0
30	1,978	•	•	•	0	•	•	•
31	2,230	•	•			•	0	0
32	2,251	•	•			•	•	•
33	2,394	•	•			0	•	0
34	2,541	•	•			0	•	0
35	2,693	•	•	•	0	•	•	•
36	2,849	•	0			•	•	0
38	3,174	•	•			0	•	0
40	3,517	•	•	•	0	•	•	•
42	4,015	•	•			0	•	•
43	4,280	•	0			0	0	0





ROUND BARS

drawn according to EN 573-3; 754-1, -2, -3 | tolerance h11, partly h9

D mm	kg/m	2007	2011	2033LF	5754	6026 (LF)	6082	7075
45	4,451	•	•	•	0	•	•	•
46	4,736	•	•			0	0	0
48	5,157	•	•			0	•	0
50	5,495	•	•	•	0	•	•	•
52	6,098	•	•			0	0	0
55	6,771	•	•	•	0	•	•	0
56	7,019	•	0			0	0	0
60	7,913	•	•	•	0	•	•	•
62	8,883	•	0			0	0	0
63	8,910	0	0			0	0	0
65	9,287	•	•	•	0	•	•	0

Also available in cut lengths. Please do not hesitate to contact us for additional dimensions and alloys.

The specifications of weight shown above represent approximate values and can vary within the permitted tolerances.

• on stock | O available at short notice

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SQUARE BARS

extruded according to EN 573-3; 755-1, -2, -4

AxA	kg/m	2007	6026 (LF)	6082	7075
8 x 8	0,179			•	
10 x 10	0,280			•	
12 x 12	0,403			•	
15 x 15	0,631			•	
16 x 16	0,717			•	
18 x 18	0,907			•	
20 x 20	1,120	•	•	•	•
22 x 22	1,360	•			
25 x 25	1,751	•		•	•
30 x 30	2,520	•	•	•	•
32 x 32	2,893	•			
35 x 35	3,431	•	0	•	•
40 x 40	4,480	•	•	•	•
45 x 45	5,671	•	0	•	•
50 x 50	7,000	•	•	•	•
55 x 55	8,471	•	0	•	0
60 x 60	10,080	•	•	•	•
65 x 65	12,040	•	0	•	0
70 x 70	13,72	•	•	•	•
75 x 75	16,83	•	0	•	0
80 x 80	17,92	•	•	•	•
82 x 82	19,16	•			
85 x 85	20,23	•	0	•	0
90 x 90	22,68	•	•	•	•
92 x 92	24,20	•			
95 x 95	25,25		0	0	0
100 x 100	28,00	•	•	•	•
102 x 102	29,20	•			
110 x 110	33,88	•	•	•	•
120 x 120	41,04	•	•	•	•
125 x 125	44,50	•		•	O
130 x 130	49,85	•	0	•	•
140 x 140	57,82	•	•	•	0
150 x 150	64,30	•	0	•	•
160 x 160	74,02	•	0	•	O
170 x 170	82,40	•	•	0	O
180 x 180	89,10	•	•	•	•
200 x 200	114,20	•		•	O
220 x 220	138,50	•		0	
250 x 250	180,00	•		0	

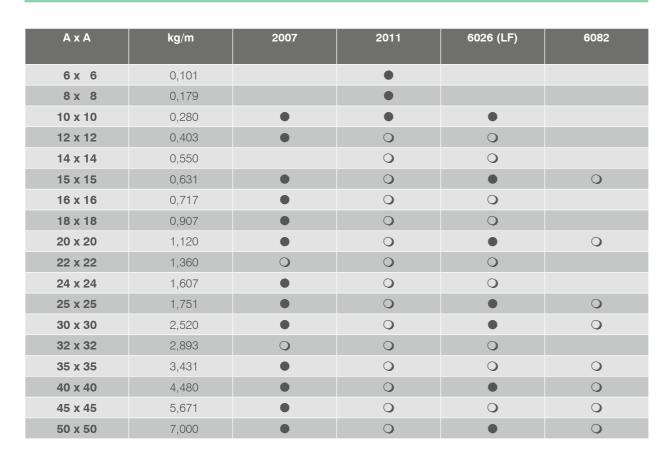
Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice



SQUARE BARS

drawn according to EN 573-3; 754-1, -2, -4



Also available in cut lengths. Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

FLAT BARS

extruded according to EN 573-3; 755-1, -2, -5

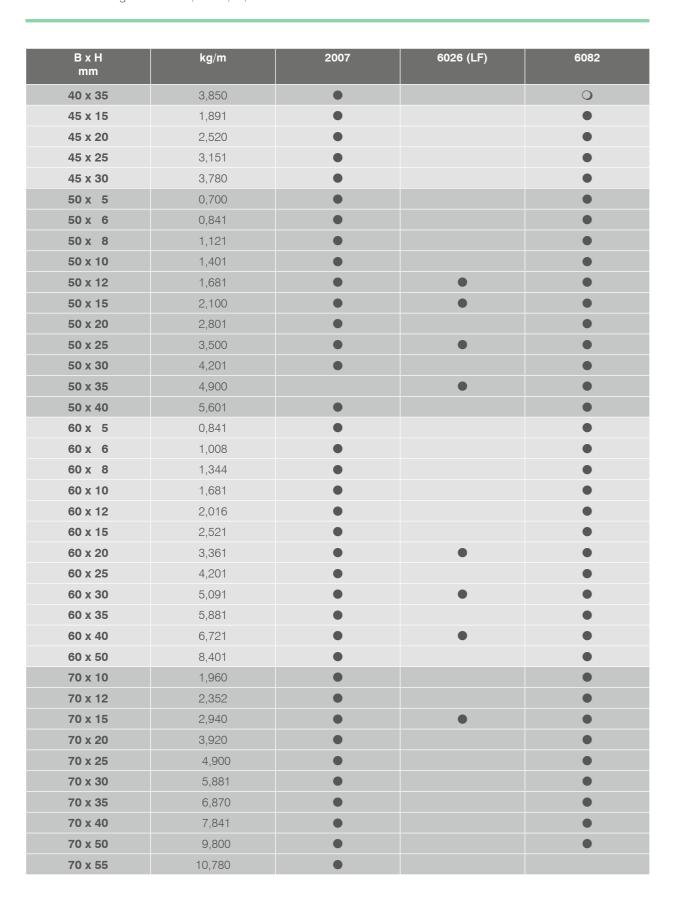
B x H mm	kg/m	2007	6026 (LF)	6082
15 x 8	0,336	•		O
15 x 10	0,420	•		O
15 x 12	0,504	•		O
20 x 5	0,290	•		•
20 x 6	0,336	•		•
20 x 8	0,448	•		•
20 x 10	0,560	•		•
20 x 12	0,672	•		•
20 x 15	0,840	•		•
25 x 6	0,450	0		0
25 x 8	0,590	•		O
25 x 10	0,700	•		•
25 x 12	0,840	•		•
25 x 15	1,050	•	•	•
25 x 20	1,400	•		•
30 x 5	0,440	•		•
30 x 6	0,504	•		•
30 x 8	0,672	•		•
30 x 10	0,840	•		•
30 x 12	1,008	•		•
30 x 15	1,260	•	•	•
30 x 20	1,680	•		•
30 x 25	2,100	•		•
35 x 8	0,780	0		0
35 x 10	0,980	•		0
35 x 12	1,176	•		0
35 x 15	1,472	•		•
35 x 20	1,960	•		•
35 x 25	2,451	•	•	•
40 x 5	0,580	•		•
40 x 6	0,672	•		•
40 x 8	0,896	•		•
40 x 10	1,121	•		•
40 x 12	1,344	•		•
40 x 15	1,681	•		•
40 x 20	2,241	•		•
40 x 25	2,801	•	•	•
40 x 30	3,361	•	•	•

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice







Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

FLAT BARS

extruded according to EN 573-3; 755-1, -2, -5

B x H mm	kg/m	2007	6026 (LF)	6082
70 x 60	11,760	•		0
80 x 5	1,160	0		•
80 x 6	1,300	•		0
80 x 8	1,792	•		•
80 x 10	2,240	•		•
80 x 12	2,688	•		•
80 x 15	3,360	•		•
80 x 20	4,480	•	•	•
80 x 25	5,600	•		•
80 x 30	6,720	•		•
80 x 35	7,980	•		•
80 x 40	8,960	•		•
80 x 50	11,200	•	•	•
80 x 55	12,320	•		
80 x 60	13,440	•	•	•
90 x 10	2,520	•		•
90 x 15	3,780	•	•	•
90 x 20	5,040	•		•
90 x 25	6,300	•		•
90 x 30	7,560	•		•
90 x 35	8,505	•		
90 x 40	10,080	•		•
90 x 45	11,322	•		
90 x 50	12,825	•		•
90 x 60	15,390	•		
100 x 5	1,425	•		•
100 x 6	1,680	•		0
100 x 8	2,240			•
100 x 10	2,800	•		•
100 x 12	3,360	•		•
100 x 15	4,200	•		•
100 x 20	5,600	•		•
100 x 25	7,000	•		•
100 x 30	8,400	•	•	•
100 x 35	9,975	•		•
100 x 40	11,200	•		•
100 x 50	14,000	•	•	•
100 x 60	16,800	•		•

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

W





B x H mm	kg/m	2007	6026 (LF)	6082
100 x 70	20,650	•		•
100 x 80	23,600	•	•	•
120 x 10	3,360	•		•
120 x 12	4,182	0		•
120 x 15	5,040	•		•
120 x 20	6,720	•		•
120 x 25	8,400	•		•
120 x 30	10,020	•		•
120 x 40	13,440	•		•
120 x 50	16,800	•		•
120 x 60	21,240	•	•	•
120 x 80	28,320	•		•
125 x 70	24,900	•		
125 x 80	29,500	•		
130 x 25	8,940	•		
130 x 90	33,350	•		
140 x 10	3,920	•		O
150 x 10	4,200	•		•
150 x 15	6,300	•		•
150 x 20	8,400	•		•
150 x 25	10,556	•		•
150 x 30	12,600	•		•
150 x 40	16,800	•	•	•
150 x 50	22,120	•	•	•
150 x 60	26,500	•		•
150 x 80	33,700	•		O
200 x 10	5,600	•		•
200 x 15	8,400	•		•
200 x 20	11,200	•		•
200 x 30	17,100	•		•

EN AW-2007 T4/T4511 (AlCuMgPb F37 bzw. F34). Bohr-, Dreh-, und Fräsqualität. Meist verwendete 2007: Aluminiumlegierung für Teile, die auf Drehautomaten verarbeitet werden.

6026(LF): EN AW-6026(LF) T6/T6511 (AlMgSiBi Pb max. 0,4 % F31)

RoHS-konform, sehr hohe Korrosionsbeständigkeit, umweltschonend durch geringen Bleigehalt (max. 0,4 %), kontinuierliche Umstellung auf bleifreie Variante. Hervorragende Zerspanbarkeit, gleichzeitig zum Eloxieren geeignet. Alternative zu EN AW-6061, 6082, 6262, 6012

6082: EN AW-6082 T6/T6511/(AlMgSi1 F28-32). Meerwasserbeständig,schweißbar, gut technisch anodisierbar.

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

HEXAGONAL BARS

drawn according to EN 573-3; 754-1, -2, -6 | production length 3 m



SW	kg/m	2007	2011	6026 (LF)	6082
8	0,160		•		
10	0,247		•	•	0
11	0,299	0			
12	0,355	•	0	•	•
13	0,417	•		•	•
14	0,486	•		•	•
17	0,720	•		•	•
19	0,900	•		•	•
22	1,193	•		•	•
24	1,420	•		•	•
27	1,840	•		•	•
30	2,220	•		•	•
32	2,526	•		•	•
36	3,333	•		•	•
41	4,146	•		•	•
46	5,250	•			0
50	6,165	•			0
60	8,878	•			

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice





ROUND TUBES | ALMGSI1

EN AW-6082 T6 / T6511 | Production length 3 - 6 m



D x S	kg/m	6082
40 x 10,00	2,69	•
50 x 10,00	3,59	•
50 x 15,00	4,71	•
60 x 10,00	4,48	•
60 x 15,00	5,94	•
65 x 10,00	6,94	•
70 x 10,00	5,38	•
70 x 15,00	7,40	•
70 x 20,00	8,97	•
75 x 10,00	5,83	•
80 x 10,00	6,28	•
80 x 15,00	8,74	•
80 x 20,00	10,76	•
85 x 10,00	6,60	•
85 x 15,00	9,23	•
85 x 20,00	11,43	•
90 x 10,00	7,17	•
90 x 15,00	10,09	•
90 x 20,00	12,55	•
100 x 8,00	6,50	•
100 x 10,00	8,07	•
100 x 15,00	11,43	•
100 x 20,00	14,34	•
100 x 25,00	17,50	•
110 x 10,00	8,97	•
110 x 15,00	12,78	•
110 x 20,00	15,83	•
110 x 25,00	18,69	•
110 x 30,00	21,11	•
120 x 10,00	9,86	•
120 x 15,00	14,12	•
120 x 20,00	17,93	•
120 x 30,00	23,75	•
125 x 10,00	10,31	•
130 x 10,00	10,76	•
130 x 15,00	15,30	•
130 x 20,00	19,72	•
140 x 15,00	16,58	•
140 x 20,00	21,51	•
150 x 10,00	12,55	•

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice



EN AW-6082 T6 / T6511 | Production length 3 - 6 m



DxS	kg/m	6082
150 x 15,00	18,15	•
150 x 20,00	23,30	•
160 x 15,00	19,80	•
160 x 20,00	25,09	•
160 x 30,00	34,95	•
160 x 40,00	42,95	•
165 x 25,00	30,78	•
170 x 10,00	14,07	•
170 x 30,00	36,95	•
180 x 10,00	14,95	•
180 x 20,00	28,68	•
180 x 30,00	40,33	•
180 x 40,00	50,19	•
190 x 10,00	15,83	•
190 x 20,00	30,49	•
200 x 10,00	17,03	•
200 x 15,00	24,87	•
200 x 20,00	32,26	•
200 x 30,00	45,71	•
200 x 40,00	65,25	•
220 x 10,00	18,82	•
220 x 20,00	35,00	•
220 x 30,00	51,08	•
230 x 20,00	37,64	•
240 x 20,00	39,43	•
240 x 30,00	58,00	•
250 x 10,00	21,51	•
250 x 15,00	31,59	•
250 x 20,00	40,50	•
260 x 20,00	43,06	•
280 x 10,00	24,20	•
280 x 20,00	44,40	•
280 x 30,00	67,26	•
300 x 10,00	25,99	•
300 x 15,00	40,72	•
300 x 20,00	48,30	•
300 x 30,00	76,00	•
300 x 50,00	115,00	•
350 x 50,00	133,00	•
400 x 50,00	164,00	•

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice





SHEETS AND PLATES

Sheets

EN 485-1/-2/-4, 573-3

Dimensions mm	kg/sheet	1050A H14/24	5005A NQ H24	5005A EQ H14	5754 H22	5754 H111
0,5 x 1000 x 2000	2,75	•	0		•	
0,6 x 1000 x 2000	3,30	•	0			
0,8 x 1000 x 2000	4,40	•	0	0	0	0
0,8 x 1250 x 2500	6,88	•	0	0	•	0
1,0 x 1000 x 2000	5,50	•	0	•	•	•
1,0 x 1250 x 2500	8,59	•	0	•	•	•
1,0 x 1500 x 3000	12,38	•	0	•	•	•
1,2 x 1000 x 2000	6,60	•	0	0	•	0
1,2 x 1250 x 2500	10,50	•	0	O	•	0
1,2 x 1500 x 3000	14,86	•	0	O	•	0
1,5 x 1000 x 2000	8,25	•	•	•	•	•
1,5 x 1250 x 2500	12,89	•	•	•	•	•
1,5 x 1500 x 3000	18,56	•	•	•	•	•
1,5 x 1500 x 4000	24,80	•	•	0	0	0
2,0 x 1000 x 2000	11,00	•	•	•	•	•
2,0 x 1250 x 2500	17,19	•	•	•	•	•
2,0 x 1500 x 3000	24,75	•	•	•	•	•
2,0 x 1500 x 4000	33,00	•	•	•	0	0
2,0 x 2000 x 4000	44,00	•	•	0	0	0
2,5 x 1000 x 2000	13,75	•	0	•	•	•
2,5 x 1250 x 2500	21,48	•	0	O	•	•
2,5 x 1500 x 3000	30,94	•	0	O	•	•
3,0 x 1000 x 2000	16,50	•	•	•	•	•
3,0 x 1250 x 2500	25,78	•	•	•	•	•
3,0 x 1500 x 3000	37,13	•	•	•	•	•
3,0 x 1500 x 4000	49,50	•	•	0	0	0
3,0 x 2000 x 4000	66,00	•	•	0	0	0
4,0 x 1000 x 2000	22,00	•	•	•	•	•
4,0 x 1250 x 2500	34,38	•	0	•	•	•
4,0 x 1500 x 3000	49,50	•	0	•	•	•
5,0 x 1000 x 2000	27,50	•	0		•	•
5,0 x 1250 x 2500	42,79	•	0		•	
5,0 x 1500 x 3000	61,88	•	0		•	•
6,0 x 1000 x 2000	33,10	•	0		•	•
6,0 x 1250 x 2500	51,50	0	0		•	•
6,0 x 1500 x 3000	75,30	0	0			

Sheets with a width up to 1500 mm are available with onesided and double-sided foil.

Please do not hesitate to contact us for special coil lengths (minimum order quantity 500 kg per dimension). Plates with a thickness of 6 mm from page xxx.

• on stock | O available at short notice

SHEETS

Sheets | AIMgSi1F28

EN AW-6082 T6 | EN 485-1/-2/-4, 573-3

Dimensions mm	kg/sheet	
0,8 x 1000 x 2000	4,40	•
1,0 x 1000 x 2000	5,50	•
1,5 x 1000 x 2000	8,25	•
2,0 x 1000 x 2000	11,00	•
3,0 x 1000 x 2000	16,50	•
4,0 x 1000 x 2000	22,00	•
5,0 x 1000 x 2000	27,50	•

Sheets | AlCuMg1 F40

EN AW-2017A T4; EN485-1/-2/-4,573-3

Dimensions mm	kg/sheet	
2,0 x 1000 x 2000	11,00	•
3,0 x 1000 x 2000	16,80	•
4,0 x 1000 x 2000	22,00	

Sheets | AlMg4,5Mn

EN AW-5083 H111; EN 485-1/-2/-4. 573-3

Dimensions mm	kg/sheet	
4,0 x 1000 x 2000	22,00	•
5,0 x 1000 x 2000	27,50	•

• on stock | O available at short notice



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SHEETS

Sheets

EN AW-5005A H24/34, EN485-1/-2/-4, 573-3, powder-coated und foiled one-sided

Dimensions mm	kg/sheet	RAL 9016	RAL 9010	RAL 9006	RAL 9007	RAL 8077	RAL 8019	RAL 7035	RAL 7016
1,00 x 1000 x 2000	5,50	•	0	0	0	0	0	0	0
1,00 x 1250 x 2500	8,59	•	0	•	•	0	0	0	0
1,50 x 1000 x 2000	8,25	•	•	0	0	0	0	0	0
1,50 x 1250 x 2500	12,89	•	•	0	•	0	0	0	0
1,50 x 1500 x 3000	18,56	•	•	•	•		0		
1,50 x 1500 x 4000	24,75	0	0	0	0	0	0	0	0
2,00 x 1000 x 2000	11,00	•	•	0	0	0	0	0	0
2,00 x 1250 x 2500	17,19	•	•	0	•	0	0	0	0
2,00 x 1500 x 3000	24,75	•	•	•	•	0	0	0	0
2,00 x 1500 x 4000	33,00	0	0	0	0	0	0	0	0
3,00 x 1500 x 3000	37,13	0	0	0	0	0	0	0	0

Facade sheets

one-sided foil

Dimensions mm	kg/sheet	
0,8 x 1400 x 2500 (RAL 8014 / RAL 9010)	8,200	•
0,8 x 1400 x 2500 (einseitig RAL 8014)	8,200	•
0,8 x 1400 x 250 (einseitig RAL 9010)	8,200	•

Single-sided and double-sided painted sheets as well as single sheets are available in all RAL colors at short notice.

• on stock | O available at short notice

W

SHEETS

Sheets

EN AW-5005A H24/34 EN 485-1/-2/-4, 573-3, anodized and one-sided foil

Dimensions mm	kg/sheet	E6/EV1 bandeloxiert (?) Gutseite ca. 10-12 mµ mit Folie Rückseite ca. 5 mµ ohne Folie	E6/C34 anodized on one side
1,00 x 1000 x 2000	5,50	•	
1,00 x 1250 x 2500	8,59	•	
1,00 x 1500 x 3000	12,50	•	
1,50 x 1000 x 2000	8,25	•	•
1,50 x 1250 x 2500	12,89	•	•
1,50 x 1500 x 3000	18,56	•	•
1,50 x 1500 x 4000	24,75	•	
2,00 x 1000 x 2000	11,00	•	•
2,00 x 1250 x 2500	17,19	•	•
2,00 x 1500 x 3000	24,75	•	•
2,00 x 1500 x 4000	33,00	•	
2,50 x 1000 x 2000	13,75	•	
2,50 x 1250 x 2500	21,48	•	
3,00 x 1000 x 2000	16,50	•	
3,00 x 1250 x 2500	25,78	•	
3,00 x 1500 x 3000	37,13	•	

Sheets

anodized on both sides, E6/EV1 $20m\mu$, double-sided foil

D x B x L mm	kg/sheet	AIMg1 EN AW-5005 H24/34 EN 485 -1/-2/-4, 573-3	AIMg3 EN AW-5754 H22/32 EN 485 -1/-2/-4 573-3
4,00 x 1000 x 2000	22,00	•	
5,00 x 1000 x 2000	27,50		•
6,00 x 1000 x 2000	33,00		•
8,00 x 1000 x 2000	44,00		0

• on stock | O available at short notice



SHEETS AND PLATES

TREAD PLATES (2 BARS)

EN AW-5754 H114 - EN 1386,573-3 | W20, edging resistant, unpickled

Dimensions mm	kg/sheet	5754
1,5/2,0 x 1000 x 2000	9,60	•
1,5/2,0 x 1250 x 2500	15,00	•
1,5/2,0 x 1500 x 3000	21,60	•
2,0/3,5 x 1000 x 2000	12,80	•
2,0/3,5 x 1250 x 2500	20,00	•
2,0/3,5 x 1500 x 3000	28,80	•
2,5/4,0 x 1000 x 2000	15,20	•
2,5/4,0 x 1250 x 2500	23,80	•
2,5/4,0 x 1500 x 3000	34,20	•
2,5/4,0 x 1500 x 4000	45,60	•
3,0/4,5 x 1000 x 2000	18,70	•
3,0/4,5 x 1250 x 2500	29,10	•
3,0/4,5 x 1500 x 3000	42,00	•
3,5/5,0 x 1000 x 2000	21,20	•
3,5/5,0 x 1250 x 2500	33,10	•
3,5/5,0 x 1500 x 3000	47,70	•
3,5/5,0 x 1500 x 4000	63,60	•
5,0/6,5 x 1000 x 2000	29,00	•
5,0/6,5 x 1250 x 2500	45,30	•
5,0/6,5 x 1500 x 3000	65,30	•
5,0/6,5 x 1500 x 4000	87,10	•
6,0/7,5 x 1250 x 2500	52,00	•
8,0/9,5 x 1000 x 2000	46,00	•
8,0/9,5 x 1250 x 2500	71,90	•
8,0/9,5 x 1500 x 3000	103,50	•

TREAD PLATES (5 BARS)

EN AW-5754 H114 - EN 1386, 573-3 | W20, edging resistant, unpickled

Dimensions mm	kg/sheet	5754
2,0/3,5 x 1000 x 2000	13,00	0
2,5/4,0 x 1000 x 2000	15,50	•
2,5/4,0 x 1250 x 2500	24,20	•
2,5/4,0 x 1500 x 3000	34,90	•
3,0/4,5 x 1000 x 2000	19,10	•
3,0/4,5 x 1250 x 2500	29,60	•
3,0/4,5 x 1500 x 3000	42,50	•
3,5/5,0 x 1000 x 2000	21,60	•
3,5/5,0 x 1250 x 2500	33,80	•
3,5/5,0 x 1500 x 3000	48,60	•
5,0/6,5 x 1000 x 2000	29,80	•
5,0/6,5 x 1250 x 2500	46,60	•
5,0/6,5 x 1500 x 3000	67,10	•
6,0/7,5 x 1250 x 2500	53,00	•
8,0/9,5 x 1000 x 2000	47,00	•
8,0/9,5 x 1250 x 2500	73,40	•
8,0/9,5 x 1500 x 3000	105,80	•





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Square perforation staggered | Al99,5hh

Perforation	Thickness mm	1000 x 2000 mm	1250 x 2500 mm	1500 x 3000 mm
Qv 10 - 30	2,0	O one-sided foil		

Round holes staggered | Al99,5hh

Perforation	Thickness mm	1000 x 2000 mm	1250 x 2500 mm	1500 x 3000 mm
Rv 1,5 - 2,5	1,0	0		
Rv 2,0 - 3,5	1,0	0		
Rv 2,0 - 3,5	1,5	0		
Rv 3,0 - 4,0	0,8	0		
Rv 3,0 - 5,0	0,8	0		
Rv 3,0 - 5,0	1,0	0	0	0
Rv 3,0 - 5,0	1,5	0	0	0
Rv 3,0 - 5,0	2,0	0	0	0
Rv 4,0 - 6,0	1,0	0		
Rv 4,0 - 6,0	1,5	0		
Rv 4,0 - 6,0	2,0	0	0	
Rv 5,0 - 8,0	0,8	0	0	
Rv 5,0 - 8,0	1,0	0	0	0
Rv 5,0 - 8,0	1,5	0	0	0
Rv 5,0 - 8,0	2,0	•	•	0
Rv 5,0 - 8,0	3,0	0	0	0
Rv 6,0 - 9,0	1,0	0		
Rv 6,0 - 9,0	1,5	0		
Rv 6,0 - 9,0	2,0	0		
Rv 8,0 - 12,0	1,0	0		
Rv 8,0 - 12,0	1,5	0	0	
Rv 8,0 - 12,0	2,0	0	0	0
Rv 8,0 - 12,0	3,0		0	
Rv 10,0 - 12,0	1,5		0	
Rv 10,0 - 15,0	1,0	0		
Rv 10,0 - 15,0	1,5	0	0	0
Rv 10,0 - 15,0	2,0	•	•	•
Rv 10,0 - 15,0	3,0	0	0	
Rv 15,0 - 21,0	2,0	0	0	
Rv 20,0 - 28,0	2,0	O one-sided foil	O one-sided foil	O one-sided foil
Rv 30,0 - 40,0	2,0	0	0	

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

W

PERFORATED SHEETS Al99,5hh

Square perforation square pitch | Al99,5hh

Perforation	Thickness mm	1000 x 2000 mm	1250 x 2500 mm	1500 x 3000 mm
Qg 4- 7	1,5	0		
Qg 5-8	1,0	0	0	0
Qg 5-8	1,5	0	0	
Qg 5-8	2,0	0	0	
Qg 5-16	2,0	O one-sided foil	O one-sided foil	O one-sided foil
Qg 6- 9	1,5			
Qg 7 - 10	1,0	O	0	
Qg 8 - 12	1,5	O		
Qg 8 - 12	2,0	0	0	0
Qg 8 - 24	2,0	O one-sided foil	O one-sided foil	
Qg 10 - 14	1,5	0	0	
Qg 10 - 14	2,0	0	0	
Qg 10 - 15	1,0	0		
Qg 10 - 15	1,5	0	0	0
Qg 10 - 15	2,0	0	0	0
Qg 10 - 15	3,0	0	0	
Qg 10 - 30	2,0	one-sided foil	one-sided foil	O one-sided foil
Qg 15 - 40	2,0	O one-sided foil	O one-sided foil	
Qg 15 - 60	2,0	O one-sided foil	O one-sided foil	O one-sided foil
Qg 20 - 50	2,0	one-sided foil	one-sided foil	O one-sided foil
Qg 25 - 30	2,0		0	
Qg 25 - 70	2,0	0	0	

Round holes square pitch | Al99,5hh

Perforation	Thickness mm	1000 x 2000 mm	1250 x 2500 mm	1500 x 3000 mm
Rg 4,5 - 15,00	1,5	O one-sided foil	O one-sided foil	
Rg 4,5 - 15,00	2,0	O one-sided foil	O one-sided foil	O one-sided foil
Rg 10,0 - 15,00	2,0	O one-sided foil		
Rg 10,0 - 20,78	2,0	O one-sided foil	O one-sided foil	O one-sided foil
Rg 10,0 - 25,98	2,0	O one-sided foil	O one-sided foil	O one-sided foil
Rg 15,0 - 36,38	2,0	O one-sided foil	O one-sided foil	
Rg 20,0 - 48,50	2,0	O one-sided foil	O one-sided foil	O one-sided foil

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

PLATES

EN 485-2/-3; EN 573-3

Stärke mm	B x L mm	5754	5083	5083 pg	6082	2017A	Certal 7022	7075	ALPLAN 6082	ALPLAN 7075
5	1020 x 2020	0	•	0	0	0		•		
5	1270 x 2520	0	•	0	0	0		•		
5	1520 x 3020	0	•	•	0	•		•		
6	1020 x 2020	0	•	0	•	0		•		
6	1270 x 2520	0	•	0	0	0		0		
6	1520 x 3020	0	•	•	•	•		•		
8	1020 x 2020	•	0	0	•	0		0		
8	1270 x 2520	•	0	0	0	0		0		
8	1520 x 3020	•	•	•	•	•	•	•		
10	1020 x 2020	•	•	0	•	0		•		
10	1270 x 2520	•	0	0	•	0		0		
10	1520 x 3020	•	•	•	•	•	•	•	•	•
10	2020 x 4020			•						
12	1020 x 2020	•	•	0	•	0		•		
12	1270 x 2520	•	•	0	•	0		0		
12	1520 x 3020	•	•	•	•	•	•	•	•	•
12	2020 x 4020			•						
15	1020 x 2020	•	•	0	•	0		0		
15	1270 x 2520	•	•	0	•	0		•		
15	1520 x 3020	•	•	•	•	•	•	•	•	•
15	2020 x 4020			•						
16	1520 x 3020	0	0	0	•	0		0		
20	1020 x 2020	•	•	0	•	•		0		
20	1270 x 2520	•	•	0	•	•		•		
20	1520 x 3020	•	•	•	•	•	•	•	•	•
20	2020 x 4020			•						
25	1020 x 2020	•	0	0	•	0		•		
25	1270 x 2520	0	0	0	•	0		0		
25	1520 x 3020	•	•	•	•	•	•	•	•	•
25	2020 x 4020			•						
30	1520 x 3020	•	•	•	•	•	•	•	•	
30	2020 x 4020			•						
35	1520 x 3020	•	•	•	•	•	•	•		
40	1520 x 3020	•	•	•	•	•	•	•	•	
40	2020 x 4020			•						
45	1520 x 3020	0	•	•	•	•	•	•		
50	1520 x 3020	•	•	•	•	•	•	•	•	
55	1520 x 3020	0	•	0	•	•	•	•		

Plates are also available in cut lengths.

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice

PLATES

EN 485-2/-3; EN 573-3

Stärke mm	B x L mm	5754	5083	5083 pg	6082	2017A	Certal 7022	7075	ALPLAN 6082	ALPLAN 7075
60	1520 x 3020	•	•	•	•	•	•	•		
65	1520 x 3020	0	•		•	•		•		
70	1520 x 3020	0	•	•	•	•	•	•		
75	1520 x 3020	0	•		•			•		
80	1520 x 3020	0	•	•	•	•	•	•		
85	1520 x 3020							•		
90	1520 x 3020	0	•	•	•	•	•	•		
95	1520 x 3020							•		
100	1520 x 3020	0	•	•	•	•	•	•		
105	1520 x 3020	0	0		0	0		•		
110	1520 x 3020		•		0	0		•		
115	1520 x 3020	0	0		0	0		•		
120	1520 x 3020	0	•		•	•		•		
125	1520 x 3020	0	0		0	0		•		
130	1520 x 3020	0	•		•	•		•		
140	1520 x 3020	0	0		•	•		•		
150	1520 x 3020	0	•		•	•		•		
160	1020 x 2020	0	•		•	0		•		
160	1520 x 3020	0	•		0	0		•		
170	1020 x 2020	0	0		0	0		•		
180	1020 x 2020	0	•		0	•		•		
180	1270 x 2520	0	0		•	0		•		
200	1020 x 2020	0	•		•	0		•		
250	1020 x 2020							•		

5083 pg: EN AW-5083 H111 (AlMg4,5MN W28),

Precision milled cast plates – precision milled and PVC coated on both sides

7075 pg: EN SW-7075 T651 (AlZnMgCu1,5 F53) nach EN 485-1/-2/-3, 573-3,

Presicion milled rolled plates – precision milled and PVC coated on both sides

Plates are also available in cut lengths.

Please do not hesitate to contact us for additional dimensions and alloys.

• on stock | O available at short notice



CuZn39Pb3

CW614N

kg/m

0.107

0,167

0,241

0,327

0,428

0,541

0,668

0,809

0,962

1,129

1,310

1,504

1,711

1,932

2,165

2,413

2,673

2,947

3,235

3,536

3,850

4,177

4,518

4,872

5,240

Brass round bars

drawn, EN 12164

4

6

8

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

CuZn39Pb3, CW614N, length approx. 3 m

60 x 40

80 x 20

Brass flat bars

CuZn39Pb3, CW614N, length approx. 3 m

W x H mm	CuZn39Pb3 W614N	kg/m
7 x 2	•	0,118
20 x 10	•	1,692
20 x 15	•	2,538
25 x 10	•	2,115
30 x 8	•	2,030
30 x 10	•	2,538

7 x 2	•	0,118
20 x 10	•	1,692
20 x 15	•	2,538
25 x 10	•	2,115
30 x 8	•	2,030
30 x 10	•	2,538
40 x 30	•	10,152
50 x 20	•	8,460
50 x 40	•	16,920

20,304 13,536

Brass round bars

CuZn39Pb3, CW614N, length approx. 3 m extruded, EN 12165

D mm	CuZn39Pb3 CW614N	kg/m
82	0	44,939
85	•	48,288
90	•	54,136
95	•	60,318
100	•	66,834
105	•	73,684
110	•	80,869
44=		00.000

NON-FERROUS METALS

85		48,288
90	•	54,136
95	•	60,318
100	•	66,834
105	•	73,684
110	•	80,869
115	0	88,388
120	•	96,241
130	•	112,949
140	•	130,995
150	•	150.377

Available at short notice:

160

Bars I tubes I cuttings Brass CuZn39Pb3, CuZn37, CuZn40Al2, CuZn44Pb

Copper E-Cu, SF-Cu

Gunmetal – bronze – leaded bronze CuSn7ZnPb (RG7), CuSn8, CuSn12, CuSn6

171,095

Gray cast iron GG 25 CuAl10Ni Aluminium – composite bronze

Please do not hesitate to contact us for additional dimensions and alloys.

CuZn39Pb3

W614N

0

0

mm

29

30

31

32

33

34

35

36

38

40

42

45

46

48

50

52

55

58

60

62

65

70

75

80

kg/m

5.621

6,015

6,423

6,844

7,278

7,726 8,187

8,662

9,651

10,693

11,790

13,534

14,142

15,399

16,709

18,072

20,217

22,483

24,060

25,691

28,237

32,749

37,594

42,774

Brass square bars

CuZn39Pb3, CW614N, length approx. 3 m drawn, EN 12164

A x A mm	CuZn39Pb3 W614N	kg/m
3 x 3	0	0,076
4 x 4	0	0,135
5 x 5	0	0,212
8 x 8	•	0,541
9 x 9	•	0,685
10 x 10	•	0,846
12 x 12	•	1,218
15 x 15	•	1,904
20 x 20	•	3,384
22 x 22	•	4,095
25 x 25	•	5,288
27 x 27	•	6,167
30 x 30	•	7,614
35 x 35	•	10,364
40 x 40	•	13,536
45 x 45	•	17,132
50 x 50	•	21,150
55 x 55	0	25,592
60 x 60	•	30,456
70 x 70	•	41,454

Brass hexagonal bars

CuZn39Pb3, CW614N, length approx. 3 m drawn, EN 12160

SW mm	CuZn39Pb3 W614N	kg/m
4	•	0,117
6	•	0,263
7	0	0,359
8	•	0,468
9	0	0,593
10	•	0,732
11	0	0,885
12	•	1,054
13	•	1,237
14	•	1,434
15	•	1,647
17	•	2,115
19	•	2,642
22	•	3,542
24	•	4,215
27	•	5,335
30	•	6,586
32	•	7,494
36	0	9,484
41	•	12,301
46	•	15,485
50	•	18,295
55	0	22,137
60	•	26,344

NON-FERROUS METALS

Brass sheets

CuZn37 hh

mm	CuZn37 hh	kg/Tafel
1,0 x 1000 x 2000	•	17,000
1,5 x 1000 x 2000	•	26,000
2,0 x 1000 x 2000	•	34,500
3,0 x 1000 x 2000	•	51,600

Copper sheets

SF-Cu hh

mm	SF-Cu hh	kg/Tafel
0,6 x 1000 x 2000	•	11,000
1,0 x 1000 x 2000	•	17,800
1,5 x 1000 x 2000	•	26,850
2,0 x 1000 x 2000	•	35,800
3,0 x 1000 x 2000	•	53,700
4,0 x 1000 x 2000	•	71,600

Titanium zinc sheets

mm		kg/Tafel
0,7 x 1000 x 2000	•	11,500

Available at short notice:

Bars I tubes I cuttings

Brass CuZn39Pb3, CuZn40Al2, CuZn44Pb

Copper E-Cu, SF-Cu

Gunmetal – bronze – leaded bronze CuSn7ZnPb (RG7), CuSn8, CuSn12, CuSn6

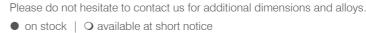
Gray cast iron GG 25 Aluminium – composite bronze CuAl10Ni

Please do not hesitate to contact us for additional dimensions and alloys.

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• on stock | O available at short notice







I. Application/Offers

- These General Conditions of Sale (Conditions) of Weinmann Aach AG shall apply to all present and future contracts with commercial buyers, with public legal entities as well as public trusts in regard to deliveries and other services, including contracts relating to the manufacture and supply of non fungible goods. In case of direct sales ("Streckengeschäfte"), the producer's conditions as laid down in its price list shall apply in addition to these conditions. Buyer's purchase conditions shall not be binding even if we do not expressly object to them again after their receipt.
- Our offers are not binding to us. All oral agreements and assurances given by our sales staff before or at conclusion of the contract shall not be binding unless confirmed by us in text form. We shall, however, have the option to accept a purchase order by commencing performance without prior order confirmation
- Any trade terms shall, in cases of doubt, be interpreted according to the Incoterms as amended from time to time.

II. Prices

- Unless otherwise agreed to, only such prices and terms shall apply as contained in our price lists effective at the time when the contract is concluded. Unless otherwise agreed to, our prices are based ex works or ex the place of warehouse plus freight, statutory VAT and any import
- Should our external expenses (duties, taxes or other third-party charges) included in the agreed price change or newly incur later than 4 weeks after the conclusion of the contract, we shall be authorised to modify the price accordingly with regard to the goods not yet delivered to the Buyer as of the beginning of each calendar month
- In the event that the modified price surpasses the originally agreed price by more than 15 %, the Buyer may, within one week after receipt of our price modification notice, withdraw from the contract with respect to the goods affected by the price modification.

III. Payment and Set-Off

- Unless otherwise agreed or stated in our invoices, payment shall be made without cash discounts immediately so that we can dispose of the sum on the due date. The Buyer shall bear any costs and expenses connected thereto.
- Should the Buyer exceed the payment term or default in payment, he will be liable to pay interest at 9 % points above the basic interest rate, unless higher rates have been agreed upon. Additionally, we charge a default allowance of EUR 40.00. We reserve the right to claim additional damages resulting from late payment.
- Should it become evident after the conclusion of the contract, that payment is jeopardised by the Buyer's lack in financial means, or should the Buyer be in default with a not merely insignificant portion of the amount due or should other circumstances arise which show a material deterioration in the Buyer's financial position after the contract has been concluded, we shall be entitled to exercise the rights arising from sec. 321 BGB (German Civil Code), to refuse performance and to make due any and all of our not yet due accounts receivable deriving from the current business relationship. This also applies in case the performance of our contractual obligation is not yet due.
- Any agreed upon cash discount always relates to the invoiced value excluding freight and will only be granted if and in so far as the Buyer has completely paid all payables due at the time of the discount. Unless otherwise agreed to

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discount periods shall begin with the date of the invoice. The Buyer may retain or set off any counterclaims only in so far as his claims derive from the same contractual relationship (claims for defects and claims for completion

costs) or are undisputed or have become legally binding.

IV. Execution of Delivery, Delivery times and Delivery dates

- 1. Our commitment to deliver is subject to our own correct and timely self-delivery, unless we are responsible for the deficient or late self-delivery.
- Any confirmation as to delivery times shall only be approximate. Delivery times shall commence with the date of our order confirmation and are subject to the timely clarification of any details of the order as well as of the fulfilment of any of the Buyer's obligations, e.g. to produce official certifications, to provide letters of credit and payment guarantees or to pay agreed instalments.
- Any agreed delivery time or date shall be considered to be met if the goods have left the works or the warehouse at such time or date. If and in so far the goods fail to be dispatched at the agreed time for reasons not attributable to us, the agreed delivery time shall be considered to have been met at the day on which the goods are notified to be ready for loading
- Within events of force majeure we shall be entitled to postpone deliveries for the period of the impediment and for a reasonable time necessary for adaptation. The same shall apply to such events which arise during prevailing delays. Force majeure shall include measures affecting currency, trade policy and other governmental acts, strikes, lockouts, operating shutdowns not caused by us (for example fire, machinery and rolls breakdown, deficiency in raw material or energy), obstruction of traffic routes, delay in customs/import clearance, as well as any other circumstance which, not due to our fault, either substantially jeopardises our deliveries and services or makes them impossible for us to fulfil, no difference whether such circumstances will affect us or our supplier(s). Should, in consequence of the aforementioned circumstances, the performance of the contract become unreasonable to fulfil to one of the contractual parties, such party may then declare withdrawal from the contract after an additional time period of reasonable length fixed by such party has elapsed.

V. Retention of Title

- All goods delivered to the Buyer shall remain our property (Reserved Property) until all of the Buyer's accounts resulting from the business relationship with him, in particular any account balances have been settled (current account reservation). This condition shall apply to any future as well as any conditional claims. The current account reservation is not applicable in prepayment or delivery vs payment cases. In these cases, the goods remain our property until the purchase price for these goods has been paid in full
- With regard to processing or manufacturing of the Reserved Property, we shall be deemed to be manufacturer within the meaning of sec. 950 BGB (German Civil Code) without committing us in any way. The processed or manufactured goods shall be regarded as Reserved Property within the meaning of clause V/1 of these Conditions. If the Buyer manufactures, combines or mixes the Reserved Property with other goods we shall obtain co-ownership in the new goods in proportion to the invoiced price of the Reserved Property to the invoiced price of the other goods. If, by such combining or mixing,

GENERAL CONDITIONS OF SALE | Weinmann Aach

our ownership expires, the Buyer herewith transfers to us any rights which the Buyer will have in the new stock or goods in proportion to the invoiced price of the Reserved Property, and he will keep them in safe custody free of charge. Such transfer is hereby accepted. Our co-ownership rights shall be regarded as Reserved Property within the meaning of para. 1 above.

- 3. The Buyer may resell the Reserved Property only within the normal course of his business in accordance with his normal business terms and provided he is not in default of payment and provided also that any rights resulting from such resale will be transferred to us in accordance with para. 4 through 6 below. The Buyer shall not be entitled to dispose of the Reserved Property in any other way.
- The Buyer hereby assigns to us any claims resulting from the resale of the Reserved Property. Such assignment is hereby accepted. Such claims shall serve as our security to the same extent as the Reserved Property itself. If the Reserved Property is resold by the Buyer together with other goods not purchased from us, then any receivables resulting from such resale shall be assigned to us in the ratio of the invoiced value of the other goods sold by the Buyer. In the case of resale of goods in which we have co-ownership rights according to para. No. 2 above, the assignment shall be limited to the part which corresponds to our co-ownership rights.
- 5. The Buyer shall be entitled to collect any receivables assigned to which result from the resale of the Reserved Property. This right shall expire if withdrawn by us, at the latest if the Buyer defaults in payment; fails to honour a bill of exchange; or files for bankruptcy. We shall exert our right of revocation only if and in so far as it becomes evident after the conclusion of the contract that payment resulting from this contract or from other contracts is jeopardised by the lack of Buyer's ability to pay. The Buyer shall – upon our request – immediately inform his customers of such assignment and to forward to us any information and documents necessary for collection.
- 6. The Buyer shall immediately inform us of any seizure or any other attachment of the Reserved Property by a third party. He shall bear any costs necessary to suspend such seizure or attachment or removal of the Reserved Property, if and in so far as such costs are not borne by a third party.
- Should the Buyer default in payment or should he fail to honour a draft and after expiry of a reasonable period of grace we shall be entitled to take back the Reserved Property and to enter, for this purpose, the Buyer's premises and to resell the Reserved Property best possible by crediting the proceeds to the purchase price. The same shall apply should, after the conclusion of the contract, it
 - that payment resulting from this contract or from other contracts is jeopardised by the Buyer's lack of ability to pay. If we take back the Reserved Property, this shall not be regarded as withdrawal from the contract. The provisions of the German Insolvency Code shall remain unaffected
- Should the total invoiced value of our collateral exceed the amount of the secured receivables including additional claims for interest, costs etc. by more than 50 %, we shall - upon the Buyer's request - release pro tanto collateral at our discretion.

VI. Weight

The weight of the goods shall be determined on our or our suppliers' scales and shall be evidenced by the presentation of the pertinent weight check. Where provided by law, the weight may be determined without weighing in accordance with the standards. Deviations in weight above

or below the total quantity charged (trade weight) pursuant to the common practice in steel trading within the Federal Republic of Germany, shall remain unaffected. Any indications given in the delivery notes as to the number of pieces, bundles etc. are not binding if and in so far as the goods are invoiced by weight. Where, according to the contract, the goods are not weighed piece by piece, the total weight of the delivery shall prevail. Any difference with regard to the calculated weight of the single pieces shall be proportionally allocated to them.

VII. Test certificates/Inspection

- Any supply of Test Certificates ("Mill Test Certificates") acc. to EN 10204 is subject to prior written agreement. We are entitled to hand over such document as a copy. In case the price for such documents has not been agreed within the contract, we will calculate it on the basis of our price list resp. the issuer's (manufacturer's) price list.
- Where testing and inspection of the goods have been agreed upon, the goods must be inspected in the mill or in our warehouse immediately after the Buyer has been informed that the goods are ready for dispatch. The Buyer shall bear his personal inspection costs, whereas the costs of inspection will be invoiced to him in accordance with our or the mill's price list.
- Should, through no fault of ours, the inspection of the goods fail or be delayed or be incomplete, we shall be authorised to dispatch the goods without prior inspection or to store them at the Buyer's expense and risk and to invoice the goods to him.

VIII. Dispatch, Passing of Risk, Packaging, **Partial Delivery**

- We shall be entitled to choose the route and mode of dispatch as well as the forwarding agent and the carrier.
- The Buyer shall immediately request delivery of those goods which have been notified to him as ready for dispatch. Otherwise we are entitled, upon our reminder and after a reasonably fixed additional time period has elapsed, to ship such goods at the Buyer's cost and risk or to store them at our discretion and to invoice them to the Buyer.
- Can, by reasons not attributable to us, the goods not be shipped or shall it become substantially difficult to ship them via the designated route or to the designated place within the designated time, we reserve the right to ship them via a different route or to a different place. Any additional costs will be borne by the Buyer. In such cases we will ask the Buver for his prior comments.
- In all transactions, including freight prepaid and freight-free deliveries, the risk of loss or damage to the goods shall pass to the Buyer at the time where we hand them over to the forwarding agent or to the carrier, at the latest with their departure from our warehouse. We will buy insurance only if and in so
- far as requested to by the Buyer and at his cost. The Buyer shall unload the goods at his cost.
- 5. The goods will be delivered unpacked and not be protected against rust. Only where so provided by trade usage the goods will be packed. Any package, protection and/or transport device will be supplied according to our experience and at the Buyer's cost. We will take back such devices only at our warehouse. We will not bear any costs for their re-transport or disposal.
- 6. We shall be entitled to make partial deliveries with reasonable quantities. Where and in so far as allowed by trade usage, we may exceed or reduce the agreed quantities. Where quantities are indicated as "circa", we are entitled to exceed or fall below the agreed quantity by up to





GENERAL CONDITIONS OF SALE | Weinmann Aach

IX. Call Orders/Continuous Delivery

- Where the contract provides for continuous deliveries, the Buyer shall divide the quantities and grades of the goods into approximately equal monthly shipments. Otherwise we shall be entitled to specify them at our own fair and just discretion.
- Where the individual calls for delivery exceed the total contractual quantity, we shall be entitled, yet not committed, to deliver the surplus quantity and invoice it at the prices applicable at the time of the call or the delivery.
- Unless otherwise agreed, callable deliveries shall be completed in full within 365 days from conclusion of the contract. Upon expiry of this period, we may store the uncalled goods at the Buyer's cost and risk.

X. Warranty Provisions

- 1. Any properties of the goods, in particular their grade, size and classification shall be determined in accordance with the agreed and, if not agreed, with the DIN and EN standards effective at the time the contract is concluded, or in absence of such stand-ards, in accordance with trade practise and usage. Any reference made to such standards and similar rules, to inspection documents according to EN 10204 and similar certificates as well as to grade, classification, size, measure and usability of the goods shall not constitute any warranties or guarantees. The same shall apply to declarations of conformity and similar markings such as CE and GS.
- As to the Buyer's obligations to examine the goods and to notify us of any defects, the applicable statutory provisions shall apply, subject to the following conditions:
 - The Buyer shall examine the goods immediately after delivery with regard to the properties relevant for the use of the goods and shall notify us in text form of any defects of the goods immediately thereafter. In case the Buyer intends to install the goods into another object or attach the goods to another object, the properties relevant for the installation or the attachment include the inner properties of the goods. The Buyer's obligation to examine the goods exists even in cases where an inspection certificate or any other material certificate is provided. Defects which, even upon most careful inspection, cannot be discovered immediately after delivery must be notified to us in text form immediately after their discovery.
 - In case the Buyer, in the event of an installation of the goods into another object or attachment of the goods to another object, fails to inspect the properties of the goods relevant for the designated end use at least at random prior to installation resp. attachment (e.g. by function tests or a trial installation), this represents a particularly grave disregard of the care required in the ordinary course of business (gross negligence) in relation to us. In such a case, the Buyer may assert any rights in relation to these properties only if the defect had been deliberately concealed or in case of a guarantee for the respective quality of the goods.
- 3. If and in so far as Buyer's claim for defects is justified and has been made in time, we may, upon our discretion, remedy the defect ("improvement") or deliver non-defective goods ("replacement", improvement and replacement hereinafter: "cure"). Should we fail or decline the cure, the Buyer may, upon the elapse of an adequate additional period of time set by him, withdraw from the contract or reduce the purchase price. In cases where the defect is minor, where the goods have already been processed or transformed, he may only reduce the purchase price.
- 4. In case the Buyer has installed the goods, in accordance

- with the goods' type and designated use, into another object or attached the goods to another object, he may claim reimbursement of his necessary costs for the dismantling of the defective goods and the installation or attachment of goods free from defects ("dismantling and installation costs") only in accordance with the following provisions:
- Necessary dismantling and installation costs are only those, which directly result from the dismantling resp. removal of the defective goods and the installation resp. attachment of identical goods, have accrued on the basis of competitive market prices and have been proven by the Buyer by appropriate documents in text form.
- Additional costs of the Buyer for consequential damages such as e.g. loss of profit, down time costs or additional costs for cover purchases are no dismantling and installation costs and therefore not recoverable under Sect. 439 para. 3 of the German Civil Code. The same applies for sorting costs and for supplementary costs resulting from the fact that the sold and delivered goods are at a place other than the agreed place of delivery.
- The Buyer is not entitled to request advance payments for dismantling and installations cost or other expenses required for the remedy of the defective delivery.
- 5. In case, on an individual basis, the costs incurred by the Buyer for the remedy of the defective delivery are disproportionate, namely with regard to the purchase price of the goods being free from defects and under consideration of the importance of the infringement of the contract, we are entitled to refuse the reimbursement of such costs. Disproportionate costs are especially given in case the costs requested by the Buyer, in particular dismantling and installation costs, exceed 150 % of the purchase price of the goods invoiced by us or 200 % of the value of the defective goods.
- 6. If and in so far the goods are subject to contractually agreed testing and inspection by the Buyer, such testing and inspection shall bar any claims for such defects which might have been determined by the agreed type of testing and inspection. Has the Buyer, by his own negligence, not learned of the defect, then he may claim only such defects which we have knowingly not disclosed to him or which are subject to a guarantee.
- In the event the Buyer fails to give us the opportunity to immediately inspect the defect, or the Buyer, especially when asked to do so, fails to make the objected goods or samples therefrom available without delay, any warranty claims shall be void.
- No warranty shall be given to goods sold as declassified material with regard to such defects either specified in the contract or to those normally to be expected. Goods classified as "Ila-Ware"
- ("secondaries") are not subject to any warranty.

 In accordance with Section XI of these Conditions, additional claims are not acceptable. This applies in particular to claims for
 - damages which did not occur to the goods themselves (consequential damages),
 - costs of the Buyer related to the self-remedy of defects without the legal requirements being fulfilled and
- dismantling and installation costs, in case due to a transformation undertaken by the buyer before the installation of the goods into another object or before attachment of the goods to another object, the installed or attached goods provide substantially different features than the original goods delivered by us or have been transformed to new products.

XI. Restriction of Liability and Limitation Periods

- 1. Our liability for breach of contractual or extracontractual obligations, in particular for non-performed or deferred deliveries, for breach of duties prior to the contract as well as for tortuous acts including our responsibility for our managerial staff and any other person employed in performing our obligations shall be restricted to damages caused by our wrongful intent or by our gross negligence and, in case of gross negligence, shall in no case exceed the foreseeable losses and damages characteristic for the type of contract in question. Apart from that, our liability for damages resulting from defects including consequential damages shall be excluded.
- 2. The aforesaid restrictions shall not apply to such cases where we breach our fundamental contractual obligations and where such a breach of contract will endanger the contractual purpose; it shall neither pertain to damages to life, to the body or to health caused by our fault nor to any cases where we have guaranteed certain characteristics of the goods; nor shall such clause affect our statutory liability pursuant to the German Product Liability Act. Our contractual obligations shall be considered to be fundamental if they are required to safeguard the due performance of the contract and on which Buyer typically may rely on. Any statutory rules regarding the burden of proof shall remain unaffected by the aforesaid.
- 3. Should we default on a delivery or performance, the Buyer shall be entitled to damages due to this delay; in case of slight negligence, however, the claim of the Buyer is restricted to maximum 10 % of the agreed purchase price for the performance in default.

 The rights of the Buyer for damages instead of performance in accordance with the present sec. XI.1 and XI.2 remain unaffected by the aforesaid.
- 4. Unless otherwise agreed, any contractual claims which the Buyer is entitled to in connection with the delivery of the goods shall fall under the statute of limitations within a period of one year after the goods have been delivered to the Buyer. This shall not apply insofar as Section 438 para. 1 No. 2, Section 478, 479 or Section 634 lit a) para. 1 No. 2 of the German Civil Code BGB require longer limitation periods, in cases of injuries to life, body and health, breaches of contract caused by our wrongful intent or by our gross negligence or in cases where a defect is fraudulently concealed. Our substitute deliveries shall not cause the renewal of the initial limitation period.

XII. Place of Performance, Jurisdiction, Applicable Law,

- The place of performance for our performances shall be, if applicable, the supplying work or our warehouse. The place of jurisdiction is, at our discretion, the city of Freudenstadt (Germany) or the Buyer's seat.
- All legal relationships between us and the Buyer shall be governed by the laws of the Federal Republic of Germany. The provisions of the UN Convention on Contracts for the International Sale of Goods of 11 April 1980 (CISG) shall not apply.
- In cases of doubt, the German version of these General Conditions of Sale shall apply.







Weinmann Aach AG

Am Eichwald 6 72280 Dornstetten Tel. +49 (0)7443 2402-0 info@weinmann-aach.de

Weinmann Aach Strasbourg SARL

9 Rue Des Tuileries F-67460 Souffelweyersheim Tél. +33 (0)3 90 00 09 69 info@weinmann-aach.de

Weinmann Aach AG Vertriebsbüro Stuttgart

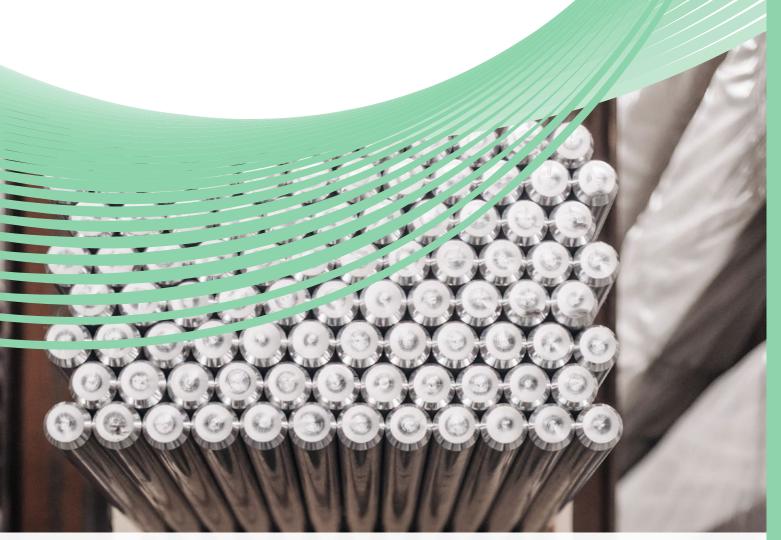
Wilhelm-Pfitzer-Straße 28 70736 Fellbach Tel. +49 (0)711 794816-0 info@weinmann-aach.de

Weinmann Aach AG Vertriebsbüro Freiburg

Mattenweg 10 79241 Ihringen-Wasenweiler Tel. +49 (0)7668 908968-0 info@weinmann-aach.de

Weinmann Aach AG Vertriebsbüro Bremen

Schmiedestraße 3 27419 Lengenbostel Tel. +49 (0)4282 59599-89 info@weinmann-aach.de



www.weinmann-aach.de